(1) Publication number:

**0 024 493** A2

12

#### **EUROPEAN PATENT APPLICATION**

21) Application number: 80103503.1

22 Date of filing: 23.06.80

(9) Int. Cl.<sup>3</sup>: **A 61 K 39/09** C 12 P 19/04 //C12R1/46

30 Priority: 08.08.79 US 64663

(43) Date of publication of application: 11.03.81 Bulletin 81/10

(84) Designated Contracting States: BE CH DE FR GB IT LI NL SE (7) Applicant: American Cyanamid Company 1937 West Main Street Stamford Connecticut 06904(US)

(72) Inventor: Cano, Francis Robert 166 Summit Park Road Spring Valley New York 10977(US)

(2) Inventor: Kuo, Joseph S.C. 184 Rutgers Road East Orangeburg New York 10962(US)

72 Inventor: Querry, Merle Vernon 707 Rivervale Road River Vale New Jersey 07675(US)

(4) Representative: Diehl, Hermann, Dr. et al, Diehl & Kressin Fluggenstrasse 17 D-8000 München 19(DE)

(54) Pneumococcal capsular polysaccharide, preparation thereof, multivalent pneumococcal vaccine and method of inducing active immunity.

(5) A multivalent pneumococcal vaccine of the group consisting of immunogenic amounts of purified pneumococcal capsular polysaccharide (substantially absent "C" polysaccharide) of pneumococcal types (Danish designation) 1, 2, 3, 4, 6A, 6B, 7F, 8, 9N, 12F, 14, 18C, 19F, 20, 23F, and 25 and combinations thereof and methods of purifying pneumococcal capsular polysaccharide types 1, 2, 3, 4, 6A, 6B, 7F, 8, 9N, 12F, 14, 18C, 19F, 23F and 25.

# TITLE MODIFIED see front page

# MULTIVALENT PNEUMOCOCCAL VACCINE AND PREPARATION THEREOF

## Background of the Invention

This invention is concerned with a multivalent pneumococcal vaccine consisting of purified pneumococcal capsular polysaccharide with the "C" polysaccharide substantially absent. This invention is also concerned with the specific purification of each of 16 pneumococcal types which by Danish designation are types 1, 2, 3, 4, 6A, 6B, 7F, 8, 9N, 12F, 14, 18C, 19F, 20, 23F and 25, to yield the purified immunogenic polysaccharides of the invention.

Pneumococcal cultures of each type useful in this invention are stored and available worldwide from a great number of culture libraries. The American Type Culture Collection (ATCC), 12301 Parklawn Drive, Rockville, Maryland, U.S.A. 20852, lists all of the pneumococcal types of this invention as being freely available.

The 1978 ATCC catalogue designates these types as follows: (See Table I)

10

TABLE I

	·			
Danish Type Nomenclature	U.S. Nomenclature	Catalogue Number		
1	1	6301		
2	2	6302		
3	3	6303		
4	4	6304		
6A	6	6306		
6B	26	6326		
7F	51	10351		
8	8	6308		
9 N	9	6309		
12F	12	6312		
14	14	6314		
18C	56	10356		
19F	19	6319		
20	20	6320		
23F	23	6323		
25	25	6325		
23F	23	6323		

The critical step in the preparation of a vaccine is purification of the immunogenic material such that extraneous material is removed without loss of those properties of the retained material that will cause the appropriate antibody production. Such properties of polysaccharide appear to reside in the retention of what may be termed the "native state configuration" of the polysaccharide.

Among those materials to be separated from the polysaccharide are proteins, nucleic acids and "C" polysac10 charide. "C" polysaccharide is found in high concentration in Danish designation pneumococcal types 4, 7F, and 14.

"C" polysaccharide is a choline containing teichoic acid on the cell wall of pneumococcus and is species specific. It is further described in Tomasz, A., Science 157 694 (1967) and Brundish, D. E., and Baddeley, J., Biochem. J., 110 573 (1968) and Nosser, J. L., Tomasz, A., J. Biol. Chem. 245 #2, 287, (1970).

Nucleic acids (which absorb light at 260 MU) are difficult to reduce to a satisfactory level in preparations مد 20 of pneumococcal polysaccharides. This problem is in contradistinction to the situation presented by meningiococcal polysaccharide which is more easily purified while retaining immunogenicity. Meningiococcal polysaccharides may be purified by relatively harsh methods as shown in 25 U.S. Patent 3,636,192 to Gotschlich. There are 85 specific types of pneumococcus. These types are designated by both American and Danish numbering systems. Type designations cited herein are to the Danish numbering. Each type appears to require a particular method for eliminating contaminants 30 but no single method is applicable to all types of pneumococcal polysaccharide. Further the specific proper method appears to be unpredictable. As exemplary of the different procedures used to purify various pneumococcal polysaccharides, some require a large volume of ethanol for precipitation, such as Type 7F which can be partially separated from nucleic acids by fractional precipitation as the nucleic acids are precipitated in the 30-50%\* alcohol ranges using 3A alcohol.

[\* % alcohol ranges refer to the volume of alcohol used related
to the solutions original volume. 3A alcohol is 5% absolute
methanol and 95% absolute ethanol. Absolute ethanol would
behave in an essentially identical manner and is considered
fully equivalent. Throughout this specification the term
"alcohol" will designate 3A alcohol unless otherwise specified.]

With other types, such as Type 3, polysaccharides are pre-10 cipitated in the 30-50% range thus alcohol is not effective as a separatory precipitant. In contrast, types 1, 8, and 12 can be separated from nucleic acids by carefully controlled amounts of protamine sulfate. With these types at an optimal concentration of protamine sulfate (0.02-0.20%), nucleic 15 acids are precipitated and can be pelleted by high speed centrifugation. However, any excess protamine sulfate in the system beyond the minimum amount required to precipitate the constituent nucleic acid will additionally precipitate the polysaccharide. An example of another type of purifi-20 cation of pneumococcal polysaccharide is presented by the purification often used for Type 3 pneumococcus, which is difficult to separate from nucleic acid. If calcium acetate is substituted for sodium acetate as the electrolyte in a solution of Type 3 pneumococcal polysaccharide, the poly-25 saccharide can be precipitated with a minimal amount of alcohol (10-12%). However, this method sometimes allows substantial amounts of nucleic acid to remain soluble in the supernatant phase. The behavior of various pneumococcal polysaccharide types in a reaction of the polysaccha-30 ride-nucleic acid mixtures with ammonium sulfate is also variable. Some polysaccharides are precipitated by ammonium sulfate salt at 50-60% saturation whereas others are not. Type 1 polysaccharide is not precipitated with ammonium sulfate whereas Type 3 and Type 4 may be separated to some degree from nucleic acids by 50% saturation with ammonium sulfate. From the foregoing exposition and from the following references (Guy, R. C. W., How, J., Stacey, M., Heidelberger, T Dial Cham 2/2 21 /19671 - Brown R. J. Tmmiinol. 37

445 (1939); Glaudemans, C. P. J., Treffers, H. P., Carbohydrate Res. 4, (1967); Kabat, E.A., Exp. Immunochemistry, Charles C. Thomas, publisher, pp. 838-842 (1967)) it can be seen that there is no one satisfactory method for the removal of contaminants from pneumococcal polysaccharide applicable to all types in view of the fact that there are 85 or more types of pneumococcus and the production of a practical vaccine usually requires a multivalent vaccine comprising polysaccharide fractions from many species of pneumococcus, each retaining a relatively native state configuration.

Another contaminant of pneumococcal polysaccharide is protein. Although alcohol precipitation is effective in reducing the level of protein contamination it is unable to reduce the contamination to a level satisfactory 15 for a parenteral product. One method commonly employed to reduce the level of protein is to subject a mixture of pneumococcal polysaccharides and protein to organic solvents. For example, the "Sevag" procedure [Sevag, M.G. Biochem. Z., 272 419 (1934)] involves extraction of chloroform and butanol mixtures shaken vigorously for 4-6 hours and then subjected to low speed centrifugation. Denatured protein which collects at the interface can then be separated from the aqueous phase with the polysaccharides. However, this procedure is unsatisfactory as the extraction often adversely 25 affects the pneumococcal polysaccharides causing their breakdown, depolymerization or loss of native state confi-The result is polysaccharide that is not effective guration. as an immunogen. Other procedure may be employed to reduce protein contamination such as ammonium sulfate precipitation 30 and molecular sieving but such procedures are specific to each group of proteins and peptides among the many different sizes and types of proteins in the solution. Here again the variability of the polysaccharides, depending the on strain, determines the effectiveness the particular protein separatory step employed. Further, one may conclude that no one procedure is effective in purifying all pneumococcal capsular polysaccharides, and prediction of the behavior of a particular pneumococcal capsular polysaccharide appears impossible.

However, a number of methods of purifying pneumococcal capsular polysaccharide, with high purity and retention of immunogenic properties have now been discovered. These purifications have been specifically directed to the purification of 16 types of pneumococcus. These types are 1, 2, 3, 4, 6A, 6B, 7F, 8, 9N, 12F, 14, 18, 19F, 20, 23F, and 25 (Danish designation).

#### SUMMARY OF THE INVENTION

The subject of this invention is a multivalent 10 vaccine of a combination of effective immunogenic amounts of the pneumococcal capsular polysaccharide from the group, by Danish designation, types 1, 2, 3, 4, 6A, 6B, 7F, 8, 9N, 12F, 14, 18C, 19F, 20, 23F and 25 and substantially absent "C" polysaccharide, a major contaminant of types 4, 7F, and 15 14. As defined in this specification, substantially absent % "C" polysac-"C" polysaccharide refers to less than O. haride. Central to the preparation of this multivalent vaccine is the method of preparing the purified capsular polysaccharide of each of the 16 types used in this vaccine. 20 After the pneumococcus bacteria has been grown by any suitable method of fermentation to stationary growth phase the fermentation is stopped by the addition of an effective amount of sodium desoxycholate to lyse all bacterial cells and release cell-associated polysaccharide into the medium. Cellular 25 debris is removed from the medium to be followed by one or two alcohol precipitations. This procedure removes a great deal of the contaminating protein and other contaminants from the pneumococcal polysaccharides.

Carefully controlled alcohol precipitation is a
30 major step in the instant process in the purification of
all the polysaccharides, with each polysaccharide being precipitated at least 5 times by alcohol. This avoids the
more harsh chloroform-butanol extraction.

Two types of alcohol precipitation are used.

In the first, sufficient alcohol is added to the sample to precipitate the polysaccharides. The pellet is then separated from the supernatant by centrifugation and

The second type is a fractional alcohol precipitation. The maximum amount of alcohol is added which does not precipitate the polysaccharides. The pellet of contaminants is then removed by centrifugation and sufficient alcohol is then added to the supernatant to precipitate the polysaccharides. The polysaccharide pellet is then harvested by centrifugation and the polysaccharides are redissolved in distilled water.

At the end of both types of precipitation, any particular matter undissolved in the water is not polysaccharide and is removed by centrifugation.

15

20

25

30

The hexadecyltrimethylammonium bromide (cetavlon) treatment of pneumococci, follows several alcohol precipitations to be most effective, being an improvement over if used at earlier stages in the purification procedure.

Cetavlon, with most of the pneumococcal types of the present invention, is a critical separatory step. In these types, this step under carefully controlled conditions serves either to precipitate the polysaccharide preferentially to protein and nucleic acid contaminants, or in the reverse, preferentially precipitating contaminants. Those polysaccharides that precipitate may then be solubilized, in sodium chloride (usually 0.25M) and centrifuged to remove contaminating macromolecules which are insoluble in the salt. Though the concentration of hexadecyltrimethylammonium bromide and salt may vary for optimal purification of the polysaccharide, this procedure has proven effective for types 1, 3, 4, 8, 12F, and 25 which are precipitated.

Eight types (6A, 6B, 7F, 9N, 14, 19F, 20, and 23F) are not precipitated by hexadecyltrimethlyammonium bromide. In the case of these eight types, the hexadecyltrimethylammonium bromide is added and the resulting contaminant precipitate, separated by centrifugation, is discarded. Since hexadecyltrimethylammonium bromide is soluble in alcohol, subsequent alcohol precipitations are effective both in further purifying the polysaccharide and in removing residual hexadecyltrimethylammonium bromide. This general scheme is the broad procedure suitable with variations to a number

of pneumococcal polysaccharide types. Type 3 and 18C are peculiar in not being purified through use of cetavlon.

After the treatment with alcohol which effectively removes the cetavlon, different steps may be incorporated for contaminants unique to specific strains. The pneumococcal polysaccharide can then be dialyzed, lyophilized and stored as a dry powder at -20°C. or lower.

A vaccine can be made by dissolving the polysaccharides in an appropriate buffer such as phosphate buffer 10 containing a preservative followed by sterile filtration.

A common purification scheme for a pneumococcal polysaccharide can be summarized as follows:

Culture lysed by desoxycholate

Two fractional alcohol precipitations

Cetavlon treatment

Three alcohol precipitations

Activated charcoal

Dialysis

Lyophilization

Table II shows the effectiveness of cetavlon in removing nucleic acid and protein contaminants from representative batches of pneumococcal polysaccharide.

It is an object of this invention to provide a highly purified effectively immunogenic multivalent pneumococcal polysaccharide vaccine substantially absent "C" polysaccharide contamination for types 1, 2, 3, 6A, 6B, 8, 9N, 12F, 18C, 19F, 20, 23F, and 25 pneumococcus.

It is a particular object of this invention to provide a highly immunogenic pneumococcal polysaccharide vac-

types 1, 2, 3, 4, 6A, 7F, 8, 9N, 12F, 14, 18C, 19F, 23F and 25.

It is another object of the present invention to provide a process for purifying immunologically active capsular polysaccharide of types 1, 2, 3, 6A, 6B, 8, 9N, 12F, 18C, 19F, 20, 23F and 25 pneumococcus.

It is a further object of this invention to provide a process for purifying immunologically active capsular polysaccharides of types 4, 7F, and 14 pneumococcus while being essentially free from "C" polysaccharide.

TABLE II

				•	•		•			•		•			
Percent of Contaminant Removed by Cetavlon	Nucleic Acid	96	58	75	57	82	83	66	70	79	94	69	17	64	68
Percent of Contamina	Protein	92	. 08	79	0	74	. 51	94	33	09	08	55	.00	44	65
Polysaccharide	Type	-		! <b>4</b> *	₹9	6B	7E		200	12F	14	195	20	23F	u C

Protein determinations by method of Lowry, et al. just prior to and following Cetavlon treatment. Adjustments made for volume changes when necessary. H

Nucleic Acid determined by optical density in spectrophotometer at 260 millimicrons, prior to and following Cetavlon treatments. Adjustments made for volume changes 8

when necessary.

#### DETAILED DESCRIPTION OF THE INVENTION

An effective multivalent pneumococcal vaccine absent "C" polysaccharide may be prepared by adding to a solution of 0.1M phosphate buffer containing 0.01% thimer5 osal, sufficient lyophilized immunologically active pneumococcal polysaccharide to yield a final concentration of about 100 micrograms/ml/type. This is a generally effective amount as the exact concentration of polysaccharide to provide immunity exhibits variance with both the pneumococcal type 10 and subject to be immunized.

This mixture is stirred about 4 hours at about 4°C and sterile filtered. In one embodiment 1.0 mg each of lyphilized pneumococcal polysaccharide of types 1, 2, 3, 4, 6A, 6B, 7F, 8, 9N, 12F, 14, 18C, 19F, 20, 23F and 25 is combined with 0.1M phosphate buffer containing 0.01% thimerosal to a final volume of 10cc and stirred for about 4 hours at 4°C. Types 4, 7F, and 14 are added in a state essentially free\* from "C" polysaccharide and exhibiting effective immunogenicity.

In the preferred embodiment the above procedure is utilized but only 14 pneumococcal types are used. These types are types 1, 2, 3, 4, 6A, 7F, 8, 9N, 12F, 14, 18C, 19F, 23F and 25. Critical to the above preparations of an effective multivalent vaccine is the purification of each pneumococcal type utilized without loss of native state configuration and hence loss of effective immunogenicity. Of the ensuing examples, 16 will illustrate the specific methods of obtaining pure immunologically active polysaccharide from specific pneumococcus types. These types may be utilized for causing specific immunogenic response in warm-blooded animals or be utilized in combinations as multivalent vaccines. The two multivalent vaccines described above will be seen as merely illustrative of the many combinations of mul-

<sup>\*</sup> less than 0.5% of "C" polysaccharide present.

tivalent vaccines which may be prepared utilizing in whole or in part the 16 purified pneumococcal capsular polysaccharides of the present invention.

These examples are arranged in the following order:

1	r		,	
		۰	١	
		ı	ı	

J .			
	Examples	Danish Types	American Types
	1	1	. 1
	2	2	2
	3	4	4
10	4	8	. 8
	5	12F	12
	6	· 25	25
	7 .	6A	6
•	8	6B	26
15	. 9	· 7 <b>F</b>	51
	10	9n .	9
	11	14	14
	12	19F	19
	13	20	20
20	14	23F	23
	15	<b>3</b>	3
	16	18C	56

Examples 1 to 6 are for types 1, 2, 4, 8, 12F, and 25 wherein the polysaccharide is precipitated by cetavlon, and then
resuspended in 0.25M NaCl (except Typ 4, 1M NaCl). Examples
7 to 14 are for types 6A, 6B, 7F, 9N, 14, 19F, 20, 23F which
are not precipitated by cetavlon but contaminants are precipitated. Examples 15 and 16 for types 3 and 18C are not
treated with cetavlon. Note that types 6A, 6B, 9N, 19F, 20,
and 23F require the presence of 0.15M NaCl during cetavlon
precipitation while the others are run in water.

#### Example 1

## Type 1 Pneumococcus'

## PREPARATION OF RAW POLYSACCHARIDE SUSPENSION

Three to five hundred liters of medium is used to 5 grow Type 1 pneumococcus under conditions suitable for such growth to reach stationary phase. The bacteria are then lysed by the addition of a 10% sterile filtered solution of suitable lysant, herein sodium dexosycholate. Many methods of lysing such as other detergents and mechanical methods such 10 as sonic disruption and French pressure cells may be used. All would produce fully equivalent material for the process of this invention. When sodium desoxycholate is used, a suitable lysing concentration has been found to be about 0.1-0.2%. All bacterial cells are lysed releasing cell 15 associated polysaccharide into the medium. The turbid medium is clarified by centrifugation. Herein a model 16 Sharples centrifuge was used at 16,000 rpm and at a flowrate of 36-40 liters per hour while maintaining a temperature of about 2°-10°C. Cellular debris thus collected is discarded. 20 The polysaccharide bearing supernatant is adjusted to a pH of about 6.6. In these examples pH adjustment was usually accomplished by the addition of 8M acetic acid. It is important to note that the exact pH valves designated in the preliminary steps are general and indicative only of the 25 preferred mode. Wide variance in the useful pH ranges is to be understood with all pneumococcal types. Only the precipitating steps utilizing cetavlon require a highly specific pH be observed. Similarly, acetic acid is merely illustrative of one acidifying agent. Acetic acid is preferred as permit-30 ting use of sodium acetate with an attendant buffering action but those skilled in the art will immediately understand that other pH adjusting systems of other acids, bases and buffers could easily be devised. The above prepares a raw polysaccharide supernatant for the purification process of this invention.

#### PURIFICATION OF THE POLYSACCHARIDE: TYPE 1

[A] <u>First Fractional Alcohol Precipitation</u>
To the raw polysaccharide supernatant sodium acetate

is added to a final concentration of about 4% as against supernatant and alcohol. pH is adjusted to about 6.7 and in the preferred mode to +0.1 with 8M acetic acid. Alcohol is added from 0.25 volumes to 0.5 volumes and preferably 0.4 volumes, 5 slowly with stirring at a temperature of 2°-6°C. The pH is adjusted to about 7.0, and in the preferred mode to +0.1 with 8M acetic acid. As the precipitate forms slowly the mixture is permitted to stand overnight, about 16-20 hours. As pneumococcal polysaccharides tend to be labile they are 10 best handled at reduced temperatures, thus during the 16-20 hour period the polysaccharide bearing solution should be kept chilled, here about 4°C. The above-described fractionation scheme is standard for the alcohol precipitation steps in the pneumococcal polysaccharide purification. The var-15 iability of the above scheme for other types will reside primarily but not exclusively in the volumes of alcohol and the order of steps used with the specific types. The precipitated contaminants will uniformly be eliminated by centrifugation in the centrifuge at a flow rate of about 16-20 li-20 ters per hour while kept at a reduced temperature, the preferred temperature being from about 2° to about 6°C.

The supernatant bearing the partially purified polysaccharide is adjusted to a pH of about 6.6 as above and
sodium acetate added to a concentration of 4% as against

25 the final volume when the alcohol of the next step is added
and the pH is then raised to about 6.7. For Type 1, alcohol is added from about 0.5 volume to about 1.0 volume
minimum and the pH adjusted to 7. With Type 1 the preferred
final alcohol concentration must exceed about 0.75 volumes

30 for total polysaccharide precipitation.

The mixture is then allowed to stand at a reduced temperature and for a comparable time as in the first alcohol fractional precipitation and is similarly centrifuged; however, this is the polysaccharide precipitated in this step. The polysaccharide precipitate is dissolved with stirring in sufficient water, usually about 40 liters, reduced temperature, about 4°C being preferred. If turbidity is apparent, the

temperature, about 2°-6°C, and at a flow rate of about 6-7 liters per hour.

## [B] Second Fractional Alcohol Precipitation

5

10

15

20

25

30

This is performed as in the first fractional alcohol precipitation by adjusting the above formed polysaccharide bearing supernatant to a pH of about 6.6 and in the preferred embodiment +0.1 being accomplished with 8M acetic acid. Sodium acetate is added to a final concentration of about 4% and the pH adjusted to about 6.7 and +0.1 as above being preferred. Alcohol from about 0.15 to 0.35 volumes is added, and in the preferred embodiment 0.25 volumes the pH adjusted to 7 and treated as described in the first fractional alcohol precipitation with stirring chilled, pH adjustment, standing and clarification through centrifugation. The precipitate thus removed, the partially purified polysaccharide supernatant fluid is adjusted to a pH of about 6.6 and in the preferred embodiment +0.1. To fully precipitate the polysaccharide sodium acetate is added to about a 4% final concentration and the pH adjusted to about 6.7 as described in the first fractional alcohol precipitation and +0.1 in the preferred embodiment. Alcohol from about 0.5 to 1.0 volume is added to a final minimum concentration of 0.75 volumes in the preferred embodiment and the pH adjusted to 7. This is followed by standing, as in the first fractional alcohol precipitation centrifugation and again being redissolved in about 40 liters of cold pyrogen-free water, about 4°C in the preferred embodiment.

# [C] <u>Hexadecyltrimethyl Ammonium Bromide (Cetavlon) Fractional</u> Precipitation:

The polysaccharide solution is then allowed to warm to room temperature (21°C to 25°C) and the pH is adjusted to  $7.4\pm0.1$  with sodium carbonate in solution. A concentration of 0.4% sodium carbonate has been found to be convenient for this adjustment solution.

With stirring, a 10% solution of cetavlon is added slowly to a concentration of 1.5 to 5.0 volumes percent\* with the preferred concentration being 1.25 volumes percent. After standing until precipitate forms, here about 90 minutes, the

mixture is rechilled to about 4°C. and the precipitate removed by centrifugation. A flow rate of 6 to 8 liters per hour and a temperature of 7°-14°C is used in the preferred embodiment, but these ranges are general. With this procedure Type 1 pneumococcal polysaccharide is precipitated by cetavlon along with some impurities. The precipitate is redissolved in 40 liters of about 0.25M NaCl and stirred chilled, here about 4°C. The turbid suspension is centrifuged chilled, here at a flow rate of about 6-7 liters per hour and at 7°-12°C. The polysaccharide is now in solution while the nucleic acid and other impurities are in the centrifugation pellet, which may be discarded. This procedure removes 96% of the nucleic acid and 92% of the protein as measured against the material composition before cetavlon treatment.

5

10

15

20

25

30

The polysaccharide is then reprecipitated, the supernatant being adjusted to a pH of about 6.6 with sodium acetate to about 4%. The pH then raised to about 6.7 and about 1 volume of alcohol is added, the pH adjusted to 7 standing at about 4°C 16-20 hours and centrifuging down the polysaccharide which is again redissolved in pyrogen-free water, about 40 liters being suitable. This procedure is repeated twice more to further purify the polysaccharide and remove traces of cetavlon, the last precipitate being redissolved in about 20 liters of water.

\* Throughout this specification, concentrations of cetavlon will be expressed in values % based on a 10% cetavlon solution. It is to be understood that altering the concentration of the cetavlon solution would correspondingly alter the amount of such solution added to reach an equivalent final concentration.

## [D] Activated Charcoal Purification

The polysaccharide solution still chilled is then adjusted to a pH of about 6.1 with .3M acetic acid and sodium chloride to a .15M concentration. A 20% suspension of activated charcoal is added with stirring to result in a 3 to 7% concentration of activated charcoal with 5% being preferred\*. The mixture is permitted to stand chilled, about 4°C, for

ted charcoal and further clarified by passage through a series of millipore type membranes. In the preferred embodiment a 293mm Millipore housing containing a CPX-10C (AMF-CUNO pad) apparatus was used and 1.2, 0.65, 0.45 and 0.22u millipore membrantes. During this procedure optical density at 260mu is monitored as a check on nucleic acid concentration and the method of Lowry et al. is used to monitor protein content.

The resultant filtrate is warmed to room temperature, around 21-25°C, prior to diafiltration. Here a model DC30

10 Amicon unit was used containing a hollow fiber cartridge with a 10,000 M.W. cut off, and all residual sodium chloride removed. The diafiltrate is then quick frozen, and lyophilized leaving purified pneumococcal polysaccharide powder, herein of Type 1. This powder is harvested under low humidity into jars which are then tightly sealed and stored super cold, below -20°C being found suitable.

The above process has removed more than 99% of contaminant protein and nucleic acid while retaining the immunogenicity of the product.

\*Throughout this specification concentrations of activated charcoal will be expressed in volumes percent based on a 20% activated charcoal suspension. It is to be understood that altering the concentration of such suspension would correspondingly alter the amount of such suspension needed to reach an equivalent final concentration.

### Example 2

## Type 2 Pneumococcus

## PREPARATION OF RAW POLYSACCHARIDE SUSPENSION

The raw polysaccharide is prepared from a Type 2 fermentation broth lysate as in the manner described in Example 1 for Type 1.

## PURIFICATION OF THE POLYSACCHARIDE: TYPE 2

## [A] First Fractional Alcohol Precipitation

To the raw polysaccharide supernatant sodium acetate is added to a final concentration of about 4% as against supernatant and alcohol. pH is adjusted to about 6.7 and in the preferred mode to  $\pm 0.1$  with 8M acetic acid. Alcohol is

added from 0.25 volumes to 0.75 volumes and preferably 0.5 volumes, slowly with stirring at a temperature of 2°-6°C. The pH is adjusted to about 7.0, and in the preferred mode to +0.1, with 8M acetic acid. As the precipitate forms slowly the mixture is permitted to stand overnight, about 16-20 hours and centrifuged. As pneumococcal polysaccharides tend to be labile they are best handled at reduced temperatures, thus during the 16-20 hour period the polysaccharide bearing solution should be kept about 4°C.

The supernatant bearing the partially purified polysaccharide is adjusted to a pH of about 6.6 as above and sodium acetate added to a concentration of 4% as against the final volume when the alcohol of the next step is added and the pH is then raised to about 6.7 and for Type 2, alcohol is added from about 1.0 volume to about 1.5 volume mini-15 mum and the pH adjusted to 7. With Type 2 the final preferred concentration must exceed about 1.25 volumes for total polysaccharide precipitation.

10

30

The mixture is then allowed to stand at a reduced temperature and for a comparable time as in the first alcohol 20 fractional precipitation and is similarly centrifuged; however, this is the polysaccharide precipitated in this step. polysaccharide precipitate is dissolved with stirring in sufficient water, usually about 40 liters, of reduced temperature, 25 about 4°C being preferred. If turbidity is apparent, the solution may be clarified by centrifugation at a reduced temperature, about 2°-6°C, and at a flow rate of about 6-7 liters per hour.

## Second Fractional Alcohol Precipitation

This is performed as in the first fractional alcohol precipitation by adjusting the above formed polysaccharide bearing supernatant to a pH of about 6.6 and in the preferred embodiment +0.1 being accomplished with 8M acetic acid. Sodium acetate is added to a final concentration of about 4% and the pH adjusted to about 6.7 and +0.1 as above being preferred. Alcohol from about 0.25 to 0.75 volumes is added, and in the preferred embodiment 0.5 volumes, and treated as

described in the first fractional alcohol precipitation with stirring chilled, pH adjustment, standing and clarification through centrifugation. The precipitate thus removed, the partially purified polysaccharide supernatant fluid is adjusted to a pH of about 6.6 and in the preferred embodiment ±0.1. To fully precipitate the polysaccharide sodium acetate is added to about a 4% final concentration and the pH adjusted to about 6.7 as described in the first fractional alcohol precipitation and ±0.1 in the preferred embodiment. Alcohol from about 1.0 to 1.5 volume is added to a final minimum concentration of 1.25 volumes in the preferred embodiment and the pH adjusted to 7. This is followed by standing and centrifugation as in the first fractional alcohol precipitation, and again being redissolved in about 40 liters of cold pyrogen-free water, about 4°C in the preferred embodiment.

# [C] <u>Hexadecyltrimethyl Ammonium Bromide (Cetavlon) Fractional</u> Precipitation:

The polysaccharide solution is then allowed to warm to room temperature (21°C to 25°C) and the pH is adjusted to 7.4 ±0.1 with sodium carbonate in solution. A concentration of 0.4% sodium carbonate has been found to be convenient for this adjustment solution.

With stirring a 10% solution of cetavlon is added slowly to a concentration of 1.0 to 3.0 volumes percent with 25 the preferred concentration being 2.0 volumes percent. After standing until precipitate forms, here about 90 minutes, the mixture is rechilled to about 4°C. and the precipitate removed by centrifugation. A flow rate of 6 to 8 liters per hour and a temperature of 7°-14°C is used in the preferred embodiment, 30 but these ranges are general. With this procedure Type 2 pneumococcal polysaccharide is precipitated by cetavlon along with some impurities. The precipitate is redissolved in 40 liters of about  $0.25\underline{M}$  NaCl and stirred chilled, here about 4°C. The turbid suspension is centrifuged chilled, here at a flow rate of about 6-7 liters per hour and at 7°-12°C. The polysaccharide is now in solution while the nucleic acid and other impurities are in the centrifugation pellet which may be discarded. This procedure removes 58% of

the nucleic acid and 50% of the protein as measured against the material composition before cetavlon treatment.

The polysaccharide is then reprecipitated, the supernatant being adjusted to a pH of about 6.6 with sodium acetate to about 4%. The pH then rasied to about 6.7 and about 1.25 volume of alcohol is added, and the pH adjusted to 7 at about 4°C 16-20 hours and centrifuging down the polysaccharide which is again redissolved in pyrogen-free water, about 40 liters being suitable. This procedure is repeated twice more to further purify the polysaccharide and remove traces of cetavlon, the last precipitate being redissolved in about 20 liters of water.

## [D] Activated Charcoal Purification:

10

15

20

25

30

The polysaccharide solution still chilled is then adjusted to a pH of about 6.1 with .3M acetic acid and sodium chloride to a .15M concentration. A 20% suspension of activated charcoal is added with stirring to result in a 3 to 7% concentration of activated charcoal with 5% being preferred. The mixture is permitted to stand chilled, about 4°C, for about 30 minutes. This mixture is filtered to remove activated charcoal and further clarified by passage through a series of millipore type membranes. In the preferred embodiment a 293mm Millipore housing containing a CPX-10C (AMF-CUNO pad) apparatus was used and 1.2, 0.65, 0.45 and 0.22u millipore membranes. During this procedure optical density at 260MU is monitored as a check on nucleic acid concentration and the method of Lowry et al. is used to monitor protein content.

The resultant filtrate is warmed to room temperature, around 21-25°C, prior to diafiltration. Here a model DC30 Amicon unit was used containing a hollow fiber cartridge with a 10,000 M.W. cut off, and all residual sodium chloride removed. The diafiltrate is then quick frozen, and lyophilized leaving purified pneumococcal polysaccharide powder, herein of Type 2. This powder is harvested under low humidity into jars which are then tightly sealed and stored super cold, below -20°C being found suitable.

The above process has removed more than 99% of 'contaminant protein and nucleic acid while retaining the im-

munogenicity of the product.

5

10

### Example 3

## Type 4 Pneumococcus

#### PREPARATION OF RAW POLYSACCHARIDE SUSPENSION

The raw polysaccharide is prepared from a Type 4 fermentation broth lysate as in the manner described in Example 1 for Type 1.

#### PURIFICATION OF THE POLSYACCHARIDE: TYPE 4

### [A] First Fractional Alcohol Precipitation

To the raw polysaccharide supernatant sodium acetate is added to a final concentration of about 4% as against supernatant and alcohol. pH is adjusted to about 6.7 and in the preferred mode to +0.1 with 8M acetic acid. Alcohol is added from 0.5 volumes to 1.0 volumes and preferably 0.75 15 volumes, slowly with stirring at a temperature of 2°-6°C. The pH is adjusted to about 7.0, and in the preferred mode to +0.1, with 8M acetic acid. As the precipitate forms slowly the mixture is permitted to stand overnight, about 16-20 . hours, and centrifuged As pneumococcal polysaccharides tend 20 to be labile they are best handled at reduced temperatures, thus during the 16-20 hour period the polysaccharide bearing solution should be kept chilled, here about 4°C.

The supernatant bearing the partially purified polysaccharide is adjusted to a pH of about 6.6 as above and sodium acetate added to a concentration of 4% as against the final volume when the alcohol of the next step is added and the pH is then raised to about 6.7. For Type 4, alcohol is added from about 2.25 volume to about 2.75 volume minimum and the pH adjusted to 7. With Type 4 the final preferred concentration must exceed about 2.5 volumes for total 30 polysaccharide precipitation.

The mixture is then allowed to stand at a reduced temperature and for a comparable time as in the first alcohol fractional precipitation and is similarly centrifuged; however, this is the polysaccharide precipitated in this step. polysaccharide precipitate is dissolved with stirring in sufficient water, usually about 40 liters, at reduced temperature,

about 4°C being preferred. If turbidity is apparent, the solution may be clarified by centrifugation at a reduced temperature, about 2°-6°C, and at a flow rate of about 6-7 liters per hour.

#### 5 [B] Second Fractional Alcohol Precipitation

This is performed as in the first fractional alcohol precipitation by adjusting the above formed polysaccharide bearing supernatant to a pH of about 6.6 and in the preferred embodiment +0.1 being accomplished with 8M acetic acid. 10 Sodium acetate is added to a final concentration of about 4% and the pH adjusted to about 6.7 and +0.1 as above being preferred. Alcohol from about 0.75 to 1.25 volumes is added, and in the preferred embodiment 1.0 volume and the pH adjusted to 7 and treated as described in the first fractional alcohol precipitation with stirring chilled, pH adjustment, standing and clarification through centrifugation. The precipitate thus removed, the partially purified polysaccharide supernatant fluid is adjusted to a pH of about 6.6 and in the preferred embodiment +0.1. To fully precipitate the polysaccharide so-20 dium acetate is added to about a 4% final concentration and the pH is adjusted to about 6.7 as described in the first fractional alcohol precipitation and +0.1 in the preferred embodiment. Alcohol from about 2.5 to 3.0 volume is added to a final minimum concentration of 2.5 volumes in the preferred embodiment and the 25 pH adjusted to 7. This is followed by standing, as in the first fractional alcohol precipitation, centrifugation and again being

# [C] Hexadecyltrimethyl Ammonium Bromide (Cetavlon) Fractional Precipitation:

redissolved in about 40 liters of cold pyrogen-free water,

about 4°C in the preferred embodiment.

30

The polysaccharide solution is then allowed to warm to room temperature (21°C to 25°C) and the pH is adjusted to  $7.4\pm0.1$  with sodium carbonate in solution. A concentration of 0.4% sodium carbonate has been found to be convenient for this adjustment solution.

With stirring, a 10% solution of cetavlon is added slowly to a concentration of 1.0 to 3.0 volumes percent with

After standing until precipitate forms, here about 90 minutes, the mixture is rechilled to about 4°C. and the precipitate removed by centrifugation. A flow rate of 6 to 8 liters per hour and a temperature of 7°-14°C is used in the preferred embodiment, but these ranges are general. With the procedure -5 Type 4 pneumococcal polysaccharide is precipitated by cetavlon along with some impurities. The precipitate is redissolved in 40 liters of about 1.0M NaCl and stirred chilled, here about 4°C. The turbid suspension is centrifuged chilled, here at a flow rate of about 6-7 liters per hour and at  $7^{\circ}$ -10 The polysaccharide is now in solution while the nucleic acid and other impurities are in the centrifugation pellet which may be discarded. This procedure removes 75% of the nucleic acid and 79% of the protein as measured against 15 the material composition before cetavlon treatment.

The polysaccharide is then reprecipitated, the supernatant being adjusted to a pH of about 6.6 with sodium acetate to about 4%. The pH is then raised to about 6.7 and about 1 volume of alcohol is added and the pH adjusted to 7 standing at about 4°C 16-20 hours and centrifuging down the polysaccharide which is again redissolved in pyrogen-free water, about 40 liters being suitable. This procedure is repeated twice more to further purify the polysaccharide and remove traces of cetavlon, the last precipitate being redissolved in about 20 liters of water.

# [D] "C" Polysaccharide removal

20

25

30

Ammonium sulfate is slowly added to this solution at a pH of about 7.0 to a concentration of 25 to 45% and preferably about 35%. The mixture is permitted to stand until a precipitate forms. This is about 30 minutes at 4°C. The precipitate may then be removed by centrifugation at a flow rate of 2 to 3 liters/hour while chilled. The "C" polysaccharide and other impurities remain in the supernatant and are thus separated by centrifugation from the precipitated polysaccharide. This is redissolved in about 20 liters of water. Double immunodiffusion is employed using a "C" polysaccharide antiserum to assure the absence of "C" polysac-

charide. The resultant product having less than 0.5% "C" polysaccharide is essentially free of this contaminant.

## [E] Activated Charcoal Purification:

The polysaccharide solution still chilled is then

adjusted to a pH of about 6.1 with .3M acetic acid and sodium
chloride to a 0.075 concentration. A 20% suspension of activated charcoal is added with stirring to result in a 1 to 3%
concentration of activated charcoal with 2% being preferred.
The mixture is permitted to stand chilled, about 4°C, for

about 30 minutes. This mixture is filtered to remove activated charcoal and further clarified by passage through a series
of millipore type membranes. In the preferred embodiment a
293mm Millipore housing containing a CPX-10C (AMF-CUNO pad)
apparatus was used and 1.2, 0.65, 0.45 and 0.22u millipore

membranes. During this procedure optical density at 260MU
is monitored as a check on nucleic acid concentration and
the method of Lowry et al. is used to monitor protein content.

The resultant filtrate is warmed to room temperature, around 21-25°C, prior to diafiltration. Here a model

DC30 Amicon unit was used containing a hollow fiber cartridge with a 10,000 M.W. cut off, and all residual sodium chloride removed. The diafiltrate is then quick frozen, and lyophilized leaving purified pneumococcal polysaccharide powder, herein of Type 4. This powder is harvested under low humidity into jars which are then tightly sealed and stored super cold, below -20°C being found suitable.

The above process has removed more than 99% of contaminant protein and nucleic acid while retaining the immunogenicity of the product.

30

## Example 4

#### Type 8 Pneumococcus

## PREPARATION OF RAW POLYSACCHARIDE SUSPENSION

The raw polysaccharide is prepared from a Type 8 fermentation broth lysate as in the manner described in Example 1.

#### PURIFICATION OF THE POLYSACCHARIDE: TYPE 8

[A] First Alcohol Precipitation

is added to a final concentration of about 4% as against supernatant and alcohol. pH is adjusted to about 6.7 and in the preferred mode to +0.1 with 8M acetic acid. Alcohol is added from 0.25 volumes to 0.75 volumes and preferably 0.5 volumes, 5 slowly with stirring at a temperature of 2°-6°C. The pH is adjusted to about 7.0 and in the preferred mode to +0.1, with 8M acetic acid. As the precipitate, here polysaccharide, forms slowly the mixture is permitted to stand overnight, about 16-20 hours. As pneumococcal polysaccharides tend to 10 be labile they are best handled at reduced temperatures, thus during the 16-20 hour period the polysaccharide bearing fractishould be kept chilled, here about 4°C. The polysaccharide precipitate is dissolved with stirring in sufficient water, usually about 40 liters, at reduced temperature, about 4°C 15 being preferred. If turbidity is apparent, the solution may be clarified by centrifugation at a reduced temperature, about 2°-6°C, and at a flow rate of about 6-7 liters per hour. Second Alcohol Precipitation

tation by adjusting the above formed polysaccharide bearing supernatant to a pH of about 6.6 and in the preferred embodiment ±0.1 being accomplished with 8M acetic acid. Sodium acetate is added to a final concentration of about 4% and the pH adjusted to about 6.7 and ±0.1 as above being preferred. Alcohol from about 0.5 to 1.0 volumes is added and the pH adjusted to 7, and in the preferred embodiment 0.75 volumes, and treated as described in the first alcohol precipitation with stirring chilled, pH adjustment, standing and clarification through centrifugation. The polysaccharide precipit redissolved in about 40 liters of cold pyrogen-free water, about 4°C in the preferred embodiment.

# [C] <u>Hexadecyltrimethyl Ammonium Bromide (Cetavlon) Fractional</u> Precipitation:

The polysaccharide solution is then allowed to warm to room temperature (21°C to 25°C) and the pH is adjusted to 7.4 ±0.1 with sodium carbonate in solution. A concentration of 0.4% sodium carbonate has been found to be convenient for this adjustment solution.

With stirring, a 10% solution of cetavlon is added slowly to a concentration of 3.0 to 5.0 volumes percent with the preferred concentration being 4.0 volumes percent. After standing until precipitate forms, here about 90 minutes, the 5 mixture is rechilled to about 4°C. and the precipitate removed by centrifugation. A flow rate of 6 to 8 liters per hour and a temperature of 7°-14°C is used in the preferred embodiment, but these ranges are general. With this procedure Type 8 pneumococcal polysaccharide is precipitated by cetavlon along 10 with some impurities. The precipitate is redissolved in 40 liters of about 0.25M NaCl and stirred chilled, here about 4°C. The turbid suspension is centrifuged chilled, here at a flow rate of about 6-7 liters per hour and at 7°-12°C. The polysaccharide is now in solution while the nucleic acid 15 and other impurities are in the centrifugation pellet which may be discarded. This procedure removes 99% of the nucleic acid and 94% of the protein as measured against the material composition before cetavlon treatment.

The polysaccharide is then reprecipitated, the

supernatant being adjusted to a pH of about 6.6 with sodium
acetate to about 4%. The pH then raised to about 6.7 and
about 0.75 volumes of alcohol is added and the pH adjusted to
7 standing at about 4°C 16-20 hours and centrifuging down the
polysaccharide which is again redissolved in pyrogen-free

water, about 40 liters being suitable. This procedure is repeated twice more to further purify the polysaccharide and
remove traces of cetavlon, the last precipitate being redissolved in about 20 liters of water.

## [D] Activated Charcoal Purification:

30

The polysaccharide solution still chilled is then adjusted to a pH of about 6.1 with .3M acetic acid and sodium chloride to a 0.6M concentration. A 20% suspension of activated charcoal is added with stirring to result in a 2 to 6% concentration of activated charcoal with 4% being preferred. The mixture is permitted to stand chilled, about 4°C, for about 30 minutes. This mixture is filtered to remove activated charcoal and further clarified by passage through a

bodiment a 293mm Millipore housing containing a CPX-10C (AMF-CUNO pad) apparatus was used and 1.2, 0.65, 0.45 and 0.22u millipore membranes. During this procedure optical density at 260MU is monitored as a check on nucleic acid and concentration and the method of Lowry et al. is used to monitor protein content.

The resultant filtrate is warmed to room temperature, around 21-25°C, prior to diafiltration. Here a model DC30 Amicon unit was used containing a hollow fiber cartridge with a 10,000 M.W. cut off, and all residual sodium chloride removed. The diafiltrate is then quick frozen, and lyophilized leaving purified pneumococcal polysaccharide powder, herein of Type 8. This powder is harvested under low humidity into jars which are then tightly sealed and stored super cold, below 20°C being found suitable.

The above process has removed more than 99% of contaminant protein and nucleic acid while retaining the immunogenicity of the product.

## Example 5

#### 20

25

#### Type 12F Pneumococcus

### PREPARATION OF RAW POLYSACCHARIDE SUSPENSION

The raw polysaccharide is prepared from a type 6A fermentation broth lysate as in the manner described in Example 1.

# [A] First Fractional Alcohol Precipitation

To the raw polysaccharide supernatant sodium acetate is added to a final concentration of about 4% as against supernatant and alcohol. pH is adjusted to about 6.7 and in the preferred mode to ±0.1 with 8M acetic acid. Alcohol is added from 0.25 volumes to 0.55 volumes and preferably 0.4 volumes, slowly with stirring at a temperature of 2°-6°C. The pH is adjusted to about 7.0 and in the preferred mode to ±0.1, with 8M acetic acid. As the precipitate forms slowly the mixture is permitted to stand overnight, about 16-20 hours, and centrifuged. As pneumococcal polysaccharides tend to be labile they are best handled at reduced temperatures, thus during the 16-20 hour period the polysaccharide bearing solution should be kept chilled, here about 4°C.

The supernatant bearing the partially purified polysaccharide is adjusted to a pH of about 6.6 as above and sodium acetate is added to a concentration of 4% as against the final volume when the alcohol of the next step is added and the pH is then rasied to about 6.7 and, for Type 12F, alcohol is added from about 0.75 volume to about 1.25 volume minimum and the pH adjusted to 7. With Type 12F the preferred final concentration must exceed about 1.0 volumes for total polysaccharide precipitation.

temperature and for a comparable time as in the first alcohol fractional precipitation and is similarly centrifuged; however, this is the polysaccharide precipitated in this step. The polysaccharide precipitate is dissolved with stirring in sufficient water, usually about 40 liters, at reduced temperature, about 4°C being preferred. If turbidity is apparent, the solution may be clarified by centrifugation at a reduced temperature, about 2°-6°C, and at a flow rate of about 6-7 liters per hour.

# 20 [B] Second Fractional Alcohol Precipitation

25

30

This is performed as in the first fractional alcohol precipitation by adjusting the above formed polysaccharide bearing supernatant to a pH of about 6.6 and in the preferred embodiment  $\pm 0.1$  being accomplished with  $8 \underline{\text{M}}$  acetic acid. Sodium acetate is added to a final concentration of about 4% and the pH adjusted to about 6.7 and  $\pm 0.1$  as above being preferred. Alcohol from about 0.25 to 0.55 volumes is added, and the pH adjusted to 7 and in the preferred embodiment 0.4 volumes, and treated as described in the first fractional alcohol precipitation with stirring chilled, pH adjustment, standing and clarification through centrifugation. pitate thus removed, the partially purified polysaccharide supernatant fluid is adjusted to a pH of about 6.6 and in the preferred embodiment  $\pm 0.1$ . To fully precipitate the polysaccharide sodium acetate is added to about a 4% final concentration and the pH adjusted to about 6.7 as described in the first fractional alcohol precipitation and  $\pm 0.1$  in the preferred embodiment Alcohol from about 0.75 to 1.25 volume is added

to a final minimum concentration of 1.0 volumes in the preferred embodiment and the pH adjusted to 7. This is followed by standing, as in the first fractional alcohol precipitation centrifugation and again beinf redissolved in about 40 liters of cold pyrogen-free water, about 4°C in the preferred embodiment.

# [C] <u>Hexadecyltrimethyl Ammonium Bromide (Cetavlon) Fractional</u> Precipitation:

The polysaccharide solution is then allowed to warm to room temperature (21°C to 25°C) and the pH is adjusted 10 to 7.4 ±0.1 with sodium carbonate in solution. A concentration of 0.4% sodium carbonate has been found to be convenient for this adjustment solution.

With stirring, a 10% solution of cetavlon is added slowly to a concentration of 1.0 to 3.5 volumes percent with 15 the preferred concentration being 2.0 volumes percent. After standing until the precipitate forms, here about 90 minutes, the mixture is rechilled to about 4°C and the precipitate removed by centrifugation. A flow rate of 6 to 8 liters per hour and a temperature of 7°-14°C is used in the preferred 20 embodiment, but these ranges are general. With this procedure Type 12F pneumococcal polysaccharide is precipitated by cetavlon along with some impurities. The precipitate is redissolved in 40 liters of about 0.25M NaCl and stirred chilled, here about 4°C. The turbid suspension is centrifuged chilled, 25 here at a flow rate of about 6-7 liters per hour and at 7°-12°C. The polysaccharide is now in solution while the nucleic acid and other impurities are in the centrifugation pellet which may be discarded. This procedure removes 79% of the nucleic acid and 60% of the protein as measured against 30 the material composition before cetavlon treatment.

The polysaccharide is then reprecipitated, the supernatant being adjusted to a pH of about 6.6 and sodium acetate added to about 4%. The pH then raised to about 6.7 and about 1.25 volumes of alcohol is added and the pH adjusted to 7 at abour 4°C 16-20 hours and centrifuging down the polysaccharide which is again redissolved in pyrogen-free water, about 40 liters being suitable. This procedure is repeated

twice more to further purify the polysaccharide and remove traces of cetavlon, the last precipitate being redissolved in about 20 liters of water.

# [D] Activated Charcoal Purification

5

20

The polysaccharide solution still chilled is then adjusted to a pH of about 6.1 with  $.3\underline{M}$  acetic acid and sodium chloride to a .14M concentration. A 20% suspension of activated charcoal is added with stirring to result in a 1.0 to 5.0% concentration of activated charcoal with 3.0% being 10 preferred. The mixture is permitted to stand chilled, about 4°C, for about 30 minutes. This mixture is filtered to remove activated charcoal and further clarified by passage through a series of millipore type membranes. In the preferred embodiment a 293mm Millipore housing containing a 15 CPX-10C (AMF-CUNO pad) apparatus was used and 1.2, 0.65, 0.45 and 0.22u millipore membranes. During this procedure optical density at 260MU is monitored as a check on nucleic acid and concentration and the method of Lowry et al. is used to monitor protein content.

The resultant filtrate is warmed to room temperature, around 21-25°C, prior to diafiltration. Here a model DC30 Amicon unit was used containing a hollow fiber cartridge with a 10,000 M.W. cut off, and all residual sodium chloride removed. The diafiltrate is then quick frozen, and 25 lyophilized leaving purified pneumococcal polysaccharide powder, herein of Type 12F. This powder is harvested under low humidity into jars which are then tightly sealed and stored super cold, below -20°C being found suitable.

The above process has removed more than 99% of con-30 taminant protein and nucleic acid while retaining the immunogenicity of the product.

## Example 6

## Type 25 Pneumococcus

# PREPARATION OF RAW POLYSACCHARIDE SUSPENSION

The raw polysaccharide is prepared from a type 25 fermentation broth lysate as in the manner described in Example 1.

## PURIFICATION OF THE POLYSACCHARIDE: TYPE 25

## First Fractional Alcohol Precipitation

To the raw polysaccharide supernatant sodium acetate is added to a final concentration of about 4% as against su-5 pernatant and alcohol. pH is adjusted to about 6.7 and in the preferred mode to +0.1 with 8M acetic acid. Alcohol is added from 0.25 volumes to 0.75 volumes and preferably 0.5 volumes, slowly with stirring at a temperature of 2°-6°C. The pH is adjusted to about 7.0 and in the preferred mode to +0.1, 10 with 8M acetic acid. As the precipitate forms slowly the mixture is permitted to stand overnight, about 16-20 hours, and centrifuged. As pneumococcal polysaccharides tend to be labile they are best handled at reduced temperatures, thus during the 16-20 hour period the polysaccharide bearing 15 solution should be kept chilled, here about 4°C.

The supernatant bearing the partially purified polysaccharide is adjusted to a pH of about 6.6 as above and sodium acetate added to a concentration of 4% as against the final volume when the alcohol of the next step is added 20 and the pH is then raised to about 6.7 and for Type 25, alcohol is added from about 1.25 volume to about 1.75 volume minimum and the pH adjusted to 7. With Type 25 the preferred final concentration must exceed about 1.5 volumes for total polysaccharide precipitation.

The mixture is then allowed to stand at a reduced temperature and for a comparable time as in the first alcohol fractional precipitation and is similarly centrifuged; however, this is the polysaccharide precipitated in this step. The polysaccharide precipitate is dissolved with stirring in suf-30 ficient water, usually about 40 liters, at reduced temperature, about 4°C being preferred. If turbidity is apparent, the solution may be clarified by centrifugation at a reduced temperature, about 2°-6°C, and at a flow rate of about 6-7 liters per hour.

## [B] Second Fractional Alcohol Precipitation

25

This is performed as in the first fractional alcohol precipitation by adjusting the above formed polysaccharide

bearing supernatant to a pH of about 6.6 and in the preferred embodiment +0.1 being accomplished with 8M acetic acid. Sodium acetate is added to a final concentration of about 4% and the pH adjusted to about 6.7 and +0.1 as above being preferred. Alcohol from about 0.25 to 0.75 volumes is added and 5 the pH adjusted to 7 and in the preferred embodiment 0.5 volumes, and treated as described in the first fractional alcohol precipitation with stirring chilled, pH adjustment, standing and clarification through centrifugation. The precipitate 10 thus removed, the partially purified polysaccharide supernatant fluid is adjusted to a pH of about 6.6 and in the preferred ' embodiment +0.1. To fully precipitate the polysaccharide sodium acetate is added to about a 4% final concentration and the pH adjusted to about 6.7 as described in the first fractional alcohol precipitation and +0.1 in the preferred em-15 bodiment. Alcohol from about 1.5 to 2.0 volume is added to a final minimum concentration of 1.75 volumes in the preferred embodiment and the pH adjusted to 7. This is followed by standing, as in the first fractional alcohol precipitation, centrifugation, and again being redissolved in about 40 liters of 20 cold pyrogen-free water, about 4°C in the preferred embodiment. [C] Hexadecyltrimethyl Ammonium Bromide (Cetavlon) Fractional

The polysaccharide solution is then allowed to warm to room temperature (21°C to 25°C) and the pH is adjusted to 7.4 ±0.1 with sodium carbonate in solution. A concentration of 0.4% sodium carbonate has been found to be convenient for this adjustment solution.

Precipitation:

25

30

With stirring, a 10% solution of cetavlon is added slowly to a concentration of 4.0 to 8.0 volumes percent with the preferred concentration being 6.0 volumes percent. After standing until precipitate forms, here about 90 minutes, the mixture is rechilled to about 4°C. and the precipitate removed by centrifugation. A flow rate of 6 to 8 liters per hour and a temperature of 7°-14°C is used in the preferred embodiment, but these ranges are general. With this procedure Type 25 pneumococcal polysaccharide is precipitated by cetavlon along with some impurities. The precipitate is redissolved

in 40 liters of about 0.25M NaCl and stirred chilled, here about 4°C. The turbid suspension is centrifuged chilled, here at a flow rate of about 6-7 liters per hour and at 7°-12°C. The polysaccharide is now in solution while the nucleic acid and other impurities are in the centrifugation pellet which may be discarded. This procedure removes 89% of the nucleic acid and 65% of the protein as measured against the material composition before cetavlon treatment.

The polysaccharide is then reprecipitated, the

supernatant being adjusted to a pH of about 6.6 and sodium

acetate added to about 4%. The pH is adjusted to about 6.7 and

about 1.75 volumes of alcohol is added and the pH adjusted to

7 standing at about 4°C 16-20 hours and centrifuging down

the polysaccharide which is again redissolved in pyrogen-free

water, about 40 liters being suitable. This procedure is

repeated twice more to further purify the polysaccharide and

remove traces of cetavlon, the last precipitate being redis
solved in about 20 liters of water.

## [D] Activated Charcoal Purification:

The polysaccharide solution still chilled is then 20 adjusted to a pH of about 6.1 with  $.3\underline{\text{M}}$  acetic acid and sodium chloride to a  $.15\underline{M}$  concentration. A 20% suspension of activated charcoal is added with stirring to result in a 5 to 9% concentration of activated charcoal with 7% being preferred. 25 The mixture is permitted to stand chilled, about 4°C, for This mixture is filtered to remove actiabout 30 minutes. vated charcoal and further clarified by passage through a series of millipore type membranes. In the preferred embodiment a 293mm Millipore housing containing a  $CP\bar{X}$ -10C (AMF-CUNO 30 pad) apparatus was used and 1.2, 0.65, 0.45 and 0.22u millipore membranes. During this procedure optical density at 260MU is monitored as a check on nucleic acid and concentration and the method of Lowry et al. is used to monitor protein content.

The resultant filtrate is warmed to room temperature, around 21-25°C, prior to diafiltration. Here a model DC30 Amicon unit was used containing a hollow fiber cartridge with a 10,000 M.W. cut off, and all residual sodium chloride removed. The diafiltrate is then quick frozen, and

lyophilized leaving purified pneumococcal polysaccharide powder, herein of Type 25. This powder is harvested under low humidity into jars which are then tightly sealed and stored super cold, below -20°C being found suitable.

The above process has removed more than 99% of contaminant protein and nucleic acid while retaining the immunogenicity of the product.

## Example 7

#### Type 6A Pneumococcus

## 10 PREPARATION OF RAW POLYSACCHARIDE SUSPENSION

5

:15

20

The raw polysaccharide is prepared from a type 6A fermentation broth lysate as in the manner described in Example 1.

## PURIFICATION OF THE POLYSACCHARIDE: TYPE 6A

#### (A) First Fractional Alcohol Precipitation

To the raw polysaccharide supernatant sodium acetate is added to a final concentration of about 4% as against supernatant and alcohol. pH is adjusted to about 6.7 and in the preferred mode to ±0.1 with 8M acetic acid. Alcohol is added from 0.4 volumes to 0.6 volumes and preferably 0.5 volumes, slowly with stirring at a temperature of 2°-6°C. The pH is adjusted to about 7.0, and in the preferred mode to ±0.1 with 8M acetic acid. As the precipitate forms slowly the mixture is permitted to stand overnight, about 16-20 hours, and centrifuged. As pneumococcal polysaccharides tend to be labile they are best handled at reduced temperature, thus during the 16-20 hour period the polysaccharide bearing solution should be kept chilled, here about 4°C.

saccharide is adjusted to a pH of about 6.6 as above and sodium acetate added to a concentration of 4% as against the final volume when the alcohol of the next step is added and the pH is then raised to about 6.7 and, for Type 6A, alcohol is added from about 1.25 volume to about 1.75 volume minimum and the pH adjusted to 7. With Type 6A the preferred final concentration must exceed about 1.5 volumes for total polysaccharide precipitation.

The mixture is then allowed to stand at a reduced

fractional precipitation and is similarly centrifuged; however, this is the polysaccharide precipitated in this step. The polysaccharide precipitate is dissolved with stirring in sufficient water, usually about 40 liters, at a reduced temperature, about 4°C being preferred. If turbidity is apparent, the solution may be clarified by centrifugation at a reduced temperature, about 2°-6°C, and at a flow rate of about 6-7 liters per hour.

## [B] Second Fractional Alcohol Precipitation

10 This is performed as in the first fractional alcohol precipitation by adjusting the above formed polysaccharide bearing supernatant to a pH of about 6.6 and in the preferred embodiment +0.1 being accomplished with 8M acetic acid. Sodium acetate is added to a final concentration of about 4% 15 and the pH adjusted to about 6.7 and +0.1 as above being preferred. Alcohol from about 0.4 to 0.6 volumes is added, the pH adjusted to 7 and in the preferred embodiment 0.5 volumes, and treated as described in the first fractional alcohol precipitation with stirring chilled, pH adjustment, standing and 20 clarification through centrifugation. The precipitate thus removed, the partially purified polysaccharide supernatant fluid is adjusted to a pH of about 6.6, and in the preferred embodimen-To fully precipitate the polysaccharide sodium acetate is added to about a 4% final concentration and the pH adjusted 25 to about 6.7 as described in the first fractional alcohol precipitation and +0.1 in the preferred embodiment. Alcohol from about 1.25 to 1.75 volume is added with a preferred final minimum concentration of 1.5 volumes in the preferred embodiment, and the pH adjusted to 7. This is followed by standing, 30 as in the first fractional alcohol precipitation, centrifugation and again the precipitant being redissolved in about 40 liters of cold pyrogen-free water, about 4°C in the preferred embodiment Third Fractional Alcohol Precipitation

A third fractional alcohol precipitation is begun by adjusting the solution of redissolved precipitant to a pH of about 6.6 with  $\pm 0.1$  being preferred. Sodium acetate is added to a 4% final concentration and the pH adjusted to 6.7 with  $\pm 0.1$  preferred. Between 0.5 and 1.0 volumes alcohol are

added with 0.75 being preferred and the pN adjusted to 7. This fractional precipitation is treated as in the first two fractional precipitations described above.

The supernatant is then adjusted to a pH of 6.7 ±0.1 and sodium acetate added to 4% concentration and 1.25 to 1.75 volumes of alcohol added with 1.5 volumes being preferred and the pH adjusted to 7.

This is again followed by standing, centrifugation and redissolution in about 40 liters of cold pyrogen-free 10 water.

# (D) <u>Hexadecyltrimethyl Ammonium Bromide (Cetavlon) Fractional</u> Precipitation:

The polysaccharide solution is then allowed to warm to room temperature (21°C to 25°C) and the pH is adjusted to  $7.4 \pm 0.1$  with sodium carbonate in solution. A concentration of 0.4% sodium carbonate has been found to be convenient for this adjustment solution.

15

Sodium chloride to 0.15M is added and with stirring, a 10% solution of cetavlon is added slowly to a concentration of 0.05 to 0.2 volumes percent with the preferred concentration being 0.1 volumes percent. After standing until precipitate forms, here about 90 minutes, the mixture is rechilled to about 4°C and the precipitate removed by centrifugation. A flow rate of 6 to 8 liters per hour and a temperature of 7°-14°C is used in the preferred embodiment, but these ranges are general. With this procedure Type 6A pneumococcal polysaccharide is not precipitated by cetavlon. The precipitate is discarded. The polysaccharide is now in solution while the nucleic acid and other impurities are in the centrifugation pellet, which may be discarded. This procedure removes 57% of the nucleic acid as measured against the material composition before cetavlon treatment.

The supernatant bearing the polysaccharide is then reprecipitated, the supernatant being adjusted to a pH of about 6.6 and sodium acetate added to about 4%. The pH then raised to about 6.7 and about 1.5 volume of alcohol is added

and the pH adjusted to 7, standing at about 4°C for 16-20 hours and centrifuging down the polysaccharide which is again redissolved in pyrogen-free water, about 40 liters being suitable. This procedure is repeated twice more to further purify the polysaccharide and remove traces of cetavlon, the last precipitate being redissolved in about 20 liters of water.

### (E) Activated Charcoal Purification

The polysaccharide solution still chilled is then adjusted to a pH of about 6.1 with .3M acetic acid and sodium chloride to a 0.15M concentration. A 20% suspension of activated charcoal is added with stirring to result in a 5 to 9% concentration of activated charcoal with 7% being preferred.\*

The mixture is permitted to stand chilled, about 4°C, for about 30 minutes. This mixture is filtered to remove activated charcoal and further clarified by passage through a series of millipore type membranes. In the preferred embodiment a 293 mm millipore housing containing a CPX-10C (AMF-CUNO pad) apparatus was used and 1.2, 0.65, 0.45 and 0.22u millipore membranes. During this procedure optical density at 260mu is monitored as a check on nucleic acid concentration and the method of Lowry et al. is used to monitor protein content.

The resultant filtrate is warmed to room temperature, around 21-25°C, prior to diafiltration. Here a model DC30 Amicon unit was used containing a hollow fiber cartridge with a 10,000 M.W. cut off, and all residual sodium chloride removed. The diafiltrate is then quick frozen, and lyophilized leaving purified pneumococcal polysaccharide powder, herein of Type 6A. This powder is harvested under low humidity into jars which are then tightly sealed and stored super

cold, below -20°C being found suitable.

5

10

15

20

25

30

The above process has removed more than 99% of contaminant protein and nucleic acid while retaining the immunogenicity of the product.

### Example 8

### Type 6B Pneumococcus

### PREPARATION OF RAW POLYSACCHARIDE SUSPENSION

The raw polysaccharide is prepared from a type 6B fermentation broth lysate as in the manner described in Example 1.

### PURIFICATION OF THE POLYSACCHARIDE: TYPE 6B

### (A) First Fractional Alcohol Precipitation

To the raw polysaccharide supernatant sodium acetate is added to a final concentration of about 4% as against supernatant and alcohol. pH is adjusted to about 6.7 and in the preferred mode to ±0.1 with 8M acetic acid. Alcohol is added from 0.4 volumes to 0.6 volumes and preferably 0.5 volumes, slowly with stirring at a temperature of 2°-6°C. The pH is adjusted to about 7.0, and in the preferred mode to ±0.1 with 8M acetic acid. As the precipitate forms slowly the mixture is permitted to stand overnight, about 16-20 hours, and centrifuged. As pneumococcal polysaccharides tend to be labile they are best handled at reduced temperatures, thus during the 16-20 hour period the polysaccharide bearing solution should be kept chilled, here about 4°C.

The supernatant bearing the partially purified polysaccharide is adjusted to a pH of about 6.6 as above and sodium acetate added to a concentration of 4% as against the final volume when the alcohol of the next step is added and the pH is then raised to about 6.7 and for Type 6B, alcohol is added from about 1.25 volume to about 1.75 volume minimum and the pH adjusted to 7. With Type 6B the preferred final concentration must exceed about 1.5 volumes for total polysaccharide precipitation.

The mixture is then allowed to stand at a reduced temperature and for a comparable time as in the first alcohol fractional precipitation and is similarly centrifuged; however, this is the polysaccharide precipitated in this step. The

polysaccharide precipitate is dissolved with stirring in sufficient water, usually about 40 liters, reduced temperature, about 4°C being preferred. If turbidity is apparent, the solution may be clarified by centrifugation at a reduced temperature, about 2°-6°C, and at a flow rate of about 6-7 liters per hour.

### (B) Second Fractional Alcohol Precipitation

This is performed as in the first fractional alcohol precipitation by adjusting the above formed polysaccharide bearing supernatant to a pH of about 6.6 and in the preferred embodiment +0.1 being accomplished with 8M acetic acid. Sodium acetate is added to a final concentration of about 4% and the pH adjusted to about 6.7 and +0.1 as above being preferred. Alcohol from about 0.15 to 0.35 volumes is added, 15 and the pH adjusted to 7, and in the preferred embodiment 0.25 volumes, and treated as described in the first fractional alcohol precipitation with stirring chilled, pH adjustment, standing and clarification through centrifugation. cipitate thus removed, the partially purified polysaccharide 20 supernatant fluid is adjusted to a pH of about 6.6 and in the preferred embodiment +0.1. To fully precipitate the polysaccharide sodium acetate is added to about a 4% final concentration and the pH adjusted to about 6.7 as described in the first fractional alcohol precipitation and +0.1 in the preferred em-25 bodiment. Alcohol from about 1.25 to 1.75 volume is added to a final minimum concentration of 1.5 volumes in the preferred embodiment and the pH adjusted to 7. This is followed by standing, as in the first fractional alcohol precipitation centrifugation and again being redissolved in about 40 liters 30 of cold pyrogen-free water, about 4°C in the preferred embodiment.

### (C) Third Fractional Alcohol Precipitation

A third fractional alcohol precipitation is begun by adjusting the solution of redissolved precipitate to a pH of about 6.6 with ±0.1 being preferred. Sodium acetate is added to a 4% final concentration and the pH adjusted to 6.7 with ±0.1 preferred. Between 0.25 and 0.75 volumes alcohol are added with 0.5 being preferred and the pH adjusted to 7. his fractional precipitation is treated as in the first two

fractional precipitations described above.

1

10

The supernatant is then adjusted to a pH of 6.7 ±0.1 and sodium acetate added to 4% concentration and 1.25 to 1.75 volumes of alcohol added with 1.5 volumes being preferred and 5 the pH adjusted to 7.

This is again followed by standing, centrifugation, and redissolutions in about 40 liters of cold pyrogen-free water.

(D) <u>Hexadecyltrimethyl Ammonium Bromide (Cetavlon) Fractional</u>
Precipitation:

The polysaccharide solution is then allowed to warm to room temperature (21°C to 25°C) and the pH is adjusted to 7.4 ±0.1 with sodium carbonate in solution. A concentration of 0.4% sodium carbonate has been found to be convenient for this adjustment solution.

Sodium chloride to 0:15M concentration is added and with stirring, a 10% solution of cetavlon is added slowly to a concentration of 0.3 to 0.5 volumes percent with the preferred concentration being 0.4 volumes percent. After 20 standing until precipitate forms, here about 90 minutes, the mixture is rechilled to about 4°C and the precipitate removed by centrifugation. A flow rate of 6 to 8 liters per hour and a temperature of 7°-14°C is used in the preferred embodiment, but these ranges are general. With this procedure Type 6B 25 pneumococcal polysaccharide is not precipitated by cetavlon. The precipitate is discarded. The polysaccharide is now in solution while the nucleic acid and other impurities are in the centrifugation pellet, which may be discarded. This procedure removes 82% of the nucleic acid and 74% of the protein as measured against the material composition before cetavlon treatment.

The supernatant bearing the polysaccharide is then reprecipitated, the supernatant being adjusted to a pH of

about 6.6 with sodium acetate to about 4%. The pH then raised to about 6.7 and about 1.5 volume of alcohol is added the pH adjusted to 7, standing at about 4°C 16-20 hours and centrifuging down the polysaccharide which is again redissolved in pyrogen-free water, about 40 liters being suitable. This procedure is repeated twice more to further purify the polysaccharide and remove traces of cetavlon, the last precipitate being redissolved in about 20 liters of water.

### (E) Activated Charcoal Purification

10

The polysaccharide solution, still chilled, is then adjusted to a pH of about 6.1 with .3M acetic acid and sodium chloride to a 0.15M concentration. A 20% suspension of activated charcoal is added with stirring to result in a 6 to 10% concentration of activated charcoal with 8% being preferred.

The mixture is permitted to stand chilled, about 4°C, for about 30 minutes. This mixture is filtered to remove activated charcoal and further clarified by passage through a series of millipore type membranes. In the preferred embodiment a 293 mm millipore housing containing a CPX-10C (AMF-CUNO pad)

apparatus was used and 1.2, 0.65, 0.45 and 0.22u millipore membranes. During this procedure optical density at 260MU is monitored as a check on nucleic acid concentration and the method of Lowry et al. is used to monitor protein content.

The resultant filtrate is warmed to room temperature, around 21-25°C, prior to diafiltration. Here a model
DC30 Amicon unit was used containing a hollow fiber cartridge
with a 10,000 M.W. cut off, and all residual sodium chloride
removed. The diafiltrate is then quick frozen, and lyophilized
leaving purified pneumococcal polysaccharide powder, herein

of Type 6B. This powder is harvested under low humidity into jars which are then tightly sealed and stored super cold, below -20°C being found suitable.

The above process has removed more than 99% of con--aminant protein and nucleic acid while retaining the immunogenicity of the product.

### Example 9

### Type 7F Pneumococcus

### PREPARATION OF RAW POLYSACCHARIDE SUSPENSION

The raw polysaccharide is prepared from a Type 7F 5 fermentation broth lysate as in the manner described in Example 1.

### PURIFICATION OF THE POLYSACCHARIDE: TYPE 7F

### (A) First Fractional Alcohol Precipitation

To the raw polysaccharide supernatant sodium acetate 10 is added to a final concentration of about 4% as against supernatant and alcohol. pH is adjusted to about 6.7 and in the preferred mode to ±0.1 with 8M acetic acid. Alcohol is added from 0.75 volumes to 1.25 volumes and preferably 1.0 volumes slowly with stirring at a temperature of 2°-6°C. The pH 15 is adjusted to about 7.0, and in the preferred mode to ±0.1 with 8M acetic acid. As the precipitate forms slowly the mixture is permitted to stand overnight, about 16-20 hours, and centrifuged. As pneumococcal polysaccharides tend to be labile they are best handled at reduced temperatures, thus 20 during the 16-20 hour period the polysaccharide bearing solution should be kept chilled, here about 4°C.

The supernatant bearing the partially purified polysaccharide is adjusted to a pH of about 6.6 as above and sodium acetate added to a concentration of 4% as against the final volume when the alcohol of the next step is added and the pH is then raised to about 6.7 and for Type 7F, alcohol is added from about 2.5 volume to about 3.0 volume minimum and the pH adjusted to 7. With Type 7F the preferred final concentration must exceed about 2.75 volumes for total polysaccharide precision pitation.

The mixture is then allowed to stand at a reduced temperature and for a comparable time as in the first alcohol fractional precipitation and is similarly centrifuged; however, this is the polysaccharide precipitated in this step. The polysaccharide precipitate is dissolved with stirring in sufficient water, usually about 40 liters, reduced temperature, about 4°C being preferred. If turbidity is apparent, the

solution may be clarified by centrifugation at a reduced temperature, about 2°-6°C, and at a flow rate of about 6-7 liters per hour.

### (B) Second Fractional Alcohol Precipitation

This is performed as in the first fractional alcohol 5 precipitation by adjusting the above formed polysaccharide bearing supernatant to a pH of about 6.6 and in the preferred embodiment +0.1 being accomplished with 8M acetic acid. Sodium acetate is added to a final concentration of about 4% 10 and the pH adjusted to about 6.7 and +0.1 as above being preferred. Alcohol from about 0.75 to 1.25 volumes is added, the pH adjusted to 7, and in the preferred embodiment 1.0 volumes, and treated as described in the first fractional alcohol precipitation with stirring chilled, pH adjustment, standing 15 and clarification through centrifugation. The precipitation thus removed, the partially purified polysaccharide supernatint fluid is adjusted to a pH of about 6.6 and in the preferred embodiment +0.1. To fully precipitate the polysaccharide sodium acetate is added to about a 4% final concentration and 20 the pH adjusted to about 6.7 as described in the first fractional alcohol precipitation and +0.1 in the preferred embodiment. Alcohol from about 2.25 to 2.75 volume is added to a final minimum concentration of 2.5 volumes in the preferred embodiment, and the pH adjusted to 7. This is followed by standing, as in 25 the first fractional alcohol precipitation centrifugation and again being redissolved in about 40 liters of cold pyrogen-free water, about 4°C in the preferred embodiment.

# (C) <u>Hexadecyltrimethyl Ammonium Bromide (Cetavlon) Fractional</u> Precipitation:

The polysaccharide solution is then allowed to warm to room temperature (21°C to 25°C) and the pH is adjusted to  $7.4 \pm 0.1$  with sodium carbonate in solution. A concentration of 0.4% sodium carbonate has been found to be convenient for this adjustment solution.

30

With stirring, a 10% solution of cetavlon is added slowly to a concentration of 0.02 to 1.5 volumes percent with the preferred concentration being 0.075 volumes percent. After standing until precipitate forms, here about 90 minutes, the mixture is rechilled to about 4°C and the precipitate removed by centrifugation. A flow rate of 6 to 8 liters per hour and a temperature of 7°-14°C is used in the preferred embodiment, but these ranges are general. With this procedure Type 7F pneumococcal polysaccharide is not precipitated by cetavlon. The precipitate is discarded. The polysaccharide is now in solution while the nucleic acid and other impurities are in the centrifugation pellet, which may be discarded. This procedure removes 83% of the nucleic acid and 51% of the protein as measured against the material composition before cetavlon treatment.

The supernatant bearing the polysaccharide is then reprecipitated, the supernatant being adjusted to a pH of about 6.6 with sodium acetate to about 4%. The pH then raised to about 6.7 and about 2.75 volumes of alcohol is added, the pH adjusted to 7 standing at about 4°C 16-20 hours and centrifuging down the polysaccharide which is again redissolved in pyrogen-free water, about 40 liters being suitable. This procedure is repeated twice more to further purify the polysaccharide and remove traces of cetavlon, the last precipitate being redissolved in about 20 liters of water.

### (D) "C" Polysaccharide Removal

Ammonium sulfate is slowly added to this solution at a pH of about 7.0 to a concentration of 35 to 60% and preferably about 50%. The mixture is permitted to stand until a precipitate forms. This is about 30 minutes at 4°C.

The precipitate may then be removed by centrifugation at a flow rate of 2 to 3 liters/hour while chilled. The "C" polysaccharide and other impurities remains in the supernatant and is thus separated from the precipitated polysaccharide. This is redissolved in about 20 liters of water. Double immunodiffusion is employed using a "C" polysaccharide antiserum to assure the absence of "C" polysaccharide. The resultant product is essentially free from "C" polysaccharide having less than 0.5% "C" polysaccharide.

### 10 (E) Activated Charcoal Purification

The polysaccharide solution, still chilled, is then adjusted to a pH of about 6.1 with .3M acetic acid. A 20% suspension of activated charcoal is added with stirring to result in a 1.0 to 3.0% concentration of activated charcoal with 2% being preferred. The mixture is permitted to stand chilled, about 4°C, for about 30 minutes. This mixture is filtered to remove activated charcoal and further clarified by passage through a series of millipore type membranes. In the preferred embodiment a 293 mm millipore housing containing a CPX-10C (AMF-CUNO pad) apparatus was used and 1.2, 0.65, 0.45 and 0.22u millipore membranes. During this procedure optical density at 260MU is monitored as a check on nucleic acid concentration and the method of Lowry et al. is used to monitor protein content.

The resultant filtrate is warmed to room temperature, around 21-25°C, prior to diafiltration. Here a model DC30 Amicon unit was used containing a hollow fiber cartridge with a 10,000 M.W. cut off, and all residual sodium chloride removed. The diafiltrate is then quick frozen, and lyophilized leaving purified pneumococcal polysaccharide powder, herein of Type 7F. This powder is harvested under low humidity into jars which are then tightly sealed and stored super cold, below 20°C being found suitable.

The above process has removed more than 99% of

contaminant protein and nucleic acid while retaining the immunogenicity of the product.

### Example 10

### Type 9N Pneumococcus

### PREPARATION OF RAW POLYSACCHARIDE SUSPENSION

The raw polysaccharide is prepared from a Type 9N fermentation broth lysate as in the manner described in Example 1.

### PURIFICATION OF THE POLYSACCHARIDE: TYPE 9N

10

(A) First Fractional Alcohol Precipitation

To the raw polysaccharide supernatant sodium acetate is added to a final concentration of about 4% as against supernatant and alcohol. pH is adjusted to about 6.7 and in the preferred mode to ±0.1 with 8M acetic acid. Alcohol is added from 0.5 volumes to 1.0 volumes and preferably 0.75 volumes, slowly with stirring at a temperature of 2°-6°C. The pH is adjusted to about 7.0, and in the preferred mode to ±0.1 with 8M acetic acid. As the precipitate forms slowly the mixture is permitted to stand overnight, about 16-20 hours, and centrifuged. As pneumococcal polysaccharides tend to be labile they are best handled at reduced temperatures, thus during the 16-20 hour period the polysaccharide bearing solution should be kept chilled, here about 4°C.

The supernatant bearing the partially purified poly25 saccharide is adjusted to a pH of about 6.6 as above and sodium
acetate added to a concentration of 4% as against the final
volume when the alcohol of the next step is added and the pH
is then raised to about 6.7 and for Type 9N, alcohol is added
from about 1.0 volume to about 1.5 volumes minimum and the pH
30 adjusted to 7. With Type 9N the preferred final concentration
must exceed about 1.25 volumes for total polysaccharide precitation.

The mixture is then allowed to stand at a reduced temperature and for a comparable time as in the first alcohol fractional precipitation and is similarly centrifuged; however, this is the polysaccharide precipitated in this step. The polysaccharide precipitate is dissolved with stirring in suf-

ficient water, usually about 40 liters, reduced temperature, about  $4^{\circ}$ C being preferred. If turbidity is apparent, the solution may be clarified by centrifugation at a reduced temperature, about  $2^{\circ}-6^{\circ}$ C, and at a flow rate of about 6-7 liters per hour.

### (B) Second Fractional Alcohol Precipitation

This is performed a' in the first fractional alcohol precipitation by adjusting the above formed polysaccharide bearing supernatant to a pH of about 6.6 and in the preferred 10 embodiment +0.1 being accomplished with 8M acetic acid. Sodium acetate is added to a final concentration of about 4% and the pH adjusted to about 6.7 and +0.1 as above being preferred. Alcohol from about 0.25 to 0.75 volumes is added, and the pH adjusted to 7, and in the preferred embodiment 0.5 15 volumes, and treated as described in the first fractional alcohol precipitation with stirring chilled, pH adjustment, standing and clarification through centrifugation. The precipitate thus removed, the partially purified polysaccharide supernatant fluid is adjusted to a pH of about 6.6 and in the preferred embodiment  $\pm 0.1$ . To fully precipitate the polysaccharide sodium acetate is added to about a 4% final concentration and the pH adjusted to about 6.7 as described in the first fractional alcohol precipitation and +0.1 in the preferred embodiment. Alcohol from about 1.0 to 1.5 volume is added 25 to a final minimum concentration of 1.25 volumes in the preferred embodiment and the pH adjusted to 7. This is followed by standing, as in the first fractional alcohol precipitation centrifugation and again being redissolved in about 40 liters of cold pyrogen-free water, about 4°C in the preferred embodiment.

# 30 (C) <u>Hexadecyltrimethyl Ammonium Bromide (Cetavlon) Fractional</u> Precipitation:

The polysaccharide solution is then allowed to warm to room temperature (21°C to 25°C) and the pH is adjusted to  $7.4 \pm 0.1$  with sodium carbonate in solution. A concentration of 0.4% sodium carbonate has been found to be convenient for this adjustment solution.

Sodium chloride to 0.15M concentration is added and

with stirring, a 10% solution of cetavlon is added slowly to a concentration of 0.05 to 0.5 volumes percent with the preferred concentration being 0.1 volumes percent. After standing until precipitate forms, here about 90 minutes, the mixture is rechilled to about 4°C and the precipitate removed by centrifugation. A flow rate of 6 to 8 liters per hour and a temperature of 7°-14°C is used in the preferred embodiment, but these ranges are general. With this procedure Type 9N pneumococcal polysaccharide is not precipitated by cetavlon.

The precipitate is discarded. The polysaccharide is now in solution while the nucleic acid and other impurities are in the centrifugation pellet, which may be discarded. This procedure removes 70% of the nucleic acid and 33% of the protein as measured against the material composition before cetavlon treatment.

The supernatant bearing the polysaccharide is then reprecipitated, the supernatant being adjusted to a pH of about 6.6 and sodium acetate added to about 4%. The pH then raised to about 6.7 and about 1.25 volume of alcohol is added, and the pH adjusted to 7 standing at about 4°C 16-20 hours and centrifuging down the polysaccharide which is again redissolved in pyrogen-free water, about 40 liters being suitable. This procedure is repeated twice more to further purify the polysaccharide and remove traces of cetavlon, the last precipitate being redissolved in about 20 liters of water (D) Activated Charcoal Purification

The polysaccharide solution, still chilled, is then adjusted to a pH of about 6.1 with .3M acetic acid. A 20% suspension of activated charcoal is added with stirring to result in a 2 to 6% concentration of activated charcoal with 4% being preferred.

The mixture is permitted to stand chilled, about 4°C, for about 30 minutes. This mixture is filtered to remove activated charcoal and further clarified by passage through a series of millipore type membranes. In the preferred embodiment a 293mm millipore housing containing a CPX-10C (AMF-CUNO pad) apparatus was used and 1.2, 0.65, 0.45 and 0.22u millipore membranes. During this procedure optical density at 260mu is monitored as a check on nucleic acid concentration and the method of Lowry et al. is used to monitor protein content.

The resultant filtrate is warmed to room temperature, around 21-25°C, prior to diafiltration. Here a model DC30 Amicon unit was used containing a hollow fiber cartridge with a 10,000 M.W. cut off, and all residual sodium chloride removed. The diafiltrate is then quick frozen, and lyophilized leaving purified pneumococcal polysaccharide powder, herein of Type 9N. This powder is harvested under low humidity into jars which are then tightly sealed and stored super cold, below -20°C being found suitable.

The above process has removed more than 99% of contaminant protein and nucleic acid while retaining the immunogenicity of the product.

### Example 11

### Type 14 Pneumococcus

## 25 PREPARATION OF RAW POLYSACCHARIDE SUSPENSION

The raw polysaccharide is prepared from a Type 14 fermentation broth lysate as in the manner described in Example 1.

### PURIFICATION OF THE POLYSACCHARIDE: TYPE 14

30 (A) First Fractional Alcohol Precipitation

To the raw polysaccharide supernatant sodium acetate is added to a final concentration of about 4% as against supernatant and alcohol. pH is adjusted to about 6.7 and in the preferred mode to +0.1 with 8M acetic acid. Alcohol is added from 0.1 volumes to 0.5 volumes and preferably 0.25 volumes, slowly with stirring at a temperature of 2°-6°C. The pH is adjusted to about 7.0, and in the preferred mode to +0.1 with 8M acetic acid. As the precipitate forms slowly

the mixture is permitted to stand overnight, about 16-20 hour: and centrifuged. As pneumococcal polysaccharides tend to be labile they are best handled at reduced temperatures, thus during the 16-20 hour period the polysaccharide bearing solu-5 tion should be kept chilled, here about 4°C.

The supernatant bearing the partially purified polysaccharide is adjusted to a pH of about 6.6 as above and sodium acetate added to a concentration of 4% as against the final volume when the alcohol of the next step is added and 10 the pH is then raised to about 6.7 and for Type 14, alcohol is added from about 1.25 volume to about 1.75 volume mir.imum, and the pH adjusted to 7. With Type 14 the preferred final concentration must exceed about 1.5 volumes for total polysaccharide precipitation.

The mixture is then allowed to stand at a reduced temperature and for a comparable time as in the first alcohol fractional precipitation and is similarly centrifuged; howeve. this is the polysaccharide precipitated in this step. The polysaccharide precipitate is dissolved with stirring in 20 sufficient water, usually about 40 liters, reduced temperature, about 4°C being preferred. If turbidity is apparent, the solution may be clarified by centrifugation at a reduced temperature, about 2°-6°C, and at a flow rate of about. 6-7 liters per hour.

### Second Fractional Alcohol Precipitation 25 (B)

15

This is performed as in the first fractional alcoho precipitation by adjusting the above formed polysaccharide bearing supernatant to a pH of about 6.6 and in the preferred embodiment  $\pm 0.1$  being accomplished with  $8 \underline{\text{M}}$  acetic acid.

30 Sodium acetate is added to a final concentration of about 4% and the pH adjusted to about 6.7  $\pm 0.1$  as above being preferred. Alcohol from about 0.2 to 0.6 volumes is added, and in the preferred embodiment 0.4 volumes, and the pH adjusted to 7, and treated as described in the first fraction alcohol precipitation with stirring chilled, pH adjustment, standing and clarification through centrifugation. precipitate thus removed, the partially purified polycaccharide supernatant fluid is adjusted to a pH of about

preferred embodiment ±0.1. To fully precipitate the polysaccharide sodium acetate is added to about a 4% final concentration and the pH adjusted to about 6.7 as described in the first
fractional alcohol precipitation and ±0.1 in the preferred

embodiment. Alcohol from about 1.25 to 1.75 volume is added
to a final minimum concentration of 1.5 volumes in the preferred
embodiment and the pH adjusted to 7. This is followed by
standing, as in the first fractional alcohol precipitation
centrifugation and again being redissolved in about 40 liters
of cold pyrogen-free water, about 4°C in the preferred embodiment.

# (C) <u>Hexadecyltrimethyl Ammonium Bromide</u> (Cetavlon) Fractional Precipitation:

The polysaccharide solution is then allowed to warm to 15 room temperature (21°C to 25°C) and the pH is adjusted to 7.4 ±0.1 with sodium carbonate in solution. A concentration of 0.4% sodium carbonate has been found to be convenient for this adjustment solution.

With stirring, a 10% solution of cetavlon is added 20 slowly to a concentration of 0.05 to 0.3 volumes percent with the preferred concentration being 0.1 volumes percent. After standing until precipitate forms, here about 90 minutes, the mixture is rechilled to about 4°C and the precipitate removed by centrifugation. A flow rate of 6 to 8 liters

- 25 per hour and a temperature of 7°-14°C is used in the preferred embodiment, but these ranges are general. With this procedure Type 14 pneumococcal polysaccharide is not precipitated by cetavlon. The precipitate is discarded. The polysaccharide is now in solution while the nucleic acid and
- 30 other impurities are in the centrifugation pellet, which may be discarded. This procedure removes 94% of the nucleic acid and 80% of the protein as measured against the material composition before cetavlon treatment.

#### "C" Polysaccharide Removal (D)

The supernatant bearing the polysaccharide is then reprecipitated, the supernatant being adjusted to a pH of about 6.6 with sodium acetate to about 4%. The pH then 5 raised to about 6.7 and about 1.5 volumes of absolute methanol is added to precipitate Type 14 polysaccharide and not precipitate "C" polysaccharide. This is followed by standing at about 4°C 16-20 hours and centrifuging down the polysaccharide which is again redissolved in pyrogen-10 -free water, about 40 liters being suitable. This procedure is repeated twice more with 1.5 volumes of alcohol to further purify the polysaccharide and remove traces of cetavlon, the last precipitate being redissolved in about 20 liters of water. The resultant product is essentially free from "C" polysaccharide having less than 0.5% "C" polysaccharide. 15

### Activated Charcoal Purification

30

The polysaccharide solution, still chilled, is then adjusted to a pH of about 6.1 with  $.3\underline{M}$  acetic acid and sodium chloride to a 0.15M concentration. A 20% suspension 20 of activated charcoal is added with stirring to result in a 2 to 6% concentration of activated charcoal with 4% being preferred. The mixture is permitted to stand chilled, about 4°C, for about 30 minutes. This mixture is filtered to remove activated charcoal and further clarified by 25 passage through a series of millipore type membranes. the preferred embodiment a 293 mm millipore housing containing a CPX-10C (AMF-CUNO pad) apparatus was used and 1.2, 0.65, 0.45 and 0.22u millipore membranes. During this procedure optical density at 260MU is monitored as a check on nucleic acid concentration and the method of Lowry et al. is used to monitor protein content.

The resultant filtrate is warmed to room temperature, around 21-25°C, prior to diafiltration. Here a model DC30 Amicon unit was used containing a hollow fiber cartridge with a 10,000 M.W. cut off, and all residual sodium chloride removed. The diafiltrate is then quick frozen, and lyophilized leaving purified pneumococcal polysaccharide powder, herein of Type 14. This powder is harvested under low humidity into jars which are then tightly sealed and stored super cold, below -20°C being found suitable.

The above process has removed more than 99% of contaminant protein and nucdeic acid while retaining the immunogenicity of the product.

### Example 12

### Type 19F Pneumococcus

### 15 PREPARATION OF RAW POLYSACCHARIDE SUSPENSION

. 20

The raw polysaccharide is prepared from a type 19F fermentation broth lysate as in the manner described in Example 1.

### PURIFICATION OF THE POLYSACCHARIDE: TYPE 19F

### (A) First Fractional Alcohol Precipitation

To the raw polysaccharide supernatant sodium acetate is added to a final concentration of about 4% as against supernatant and alcohol. pH is adjusted to about 6.7 and in the preferred mode to +0.1 with 8M acetic acid. Alcohol is added from 0.25 volumes to 0.75 volumes and preferably 0.5 volumes, slowly with stirring at a temperature of 2°-6°C. The pH is adjusted to about 7.0, and in the preferred mode to +0.1 with 8M acetic acid. As the precipitate forms slowly the mixture is permitted to stand overnight, about 16-20 hours, and centrifuged. As pneumococcal polysaccharides tend to be labile they are best handled at reduced temperatures, thus during the 16-20 hour period the polysaccharide bearing solution should be kept chilled, here about 4°C.

The supernatant bearing the partially purified polysaccharide is adjusted to a pH of about 6.6 as above and sodium acetate added to a concentration of 4% as against the final volume when the alcohol of the next step is added and the pH

is then raised to about 6.7 and for Type 19F, alcohol is added from about 1.25 volume to about 1.75 volume minimum and the pH adjusted to 7. With Type 19F the preferred final concentration must exceed about 1.5 volumes for total polysaccha-5 ride precipitation.

The mixture is then allowed to stand at a reduced temperature and for a comparable time as in the first alcohol fractional precipitation and is similarly centrifuged; however, this is the polysaccharide precipitated in this step. 10 polysaccharide precipitate is dissolved with stirring in sufficient water, usually about 40 liters, reduced temperature, about 4°C being preferred. If turbidity is apparent, the solution may be clarified by centrifugation at a reduced temperature, about 2°-6°C, and at a flow rate of about 6-7 liters per hour.

#### (B) Second Fractional Alcohol Precipitation

1.5

This is performed as in the first fractional alcohol precipitation by adjusting the above formed polysaccharide bearing supernatant to a pH of about 6.6 and in the preferred 20 embodiment +0.1 being accomplished with 8M acetic acid. Sodium acetate is added to a final concentration of about 4% and the pH adjusted to about 6.7 and +0.1 as above being preferred. Alcohol from about 0.25 to 0.75 volumes is added, the pH adjusted to 7, and in the preferred embodiment 0.5 vol-25 umes, and treated as described in the first fractional alcohol precipitation with stirring chilled, pH adjustment, standing and clarification through centrifugation. The precipitation thus removed, the partially purified polysaccharide supernatant fluid is adjusted to a pH of about 6.6 and in the preferred em-30 bodiment +0.1. To fully precipitate the polysaccharide sodium acetate is added to about a 4% final concentration and the pH adjusted to about 6.7 as described in the first fractional alcohol precipitation and +0.1 in the preferred embodiment. Alcohol from about 0.25 to 0.75 volume is added to a final minimum concentration of 0.5 volumes in the preferred embodiment and the  $p^{\rm H}$ adjusted to 7. This is followed by standing, as in the first fractional alcohol precipitation centrifugation and again being redissolved in about 40 liters of cold pyrogen-free water, about

about 4°C in the preferred embodiment.

# (C) Hexadecyltrimethyl Ammonium Bromide (Cetavlon) Fractional Precipitation:

The polysaccharide solution is then allowed to warm to room temperature ( $21^{\circ}$ C to  $25^{\circ}$ C) and the pH is adjusted to 7.4  $\pm 0.1$  with sodium carbonate in solution. A concentration of 0.4% sodium carbonate has been found to be convenient for this adjustment solution.

Sodium chloride to 0.15M concentration is added and with stirring, a 10% solution of cetavlon is added slowly 10 to a concentration of 0.05 to 0.4 volumes percent with the preferred concentration being 0.2 volumes percent. After standing until precipitate forms, here about 90 minutes, the mixture is rechilled to about 4°C and the precipitate removed by centrifugation. A flow rate of 6 to 8 liters per hour and 15 a temperature of 7°-14°C is used in the preferred embodiment, but these ranges are general. With this procedure Type 19F pneumococcal polysaccharide is not precipitated by cetavlon. The precipitate is discarded. The polysaccharide is now in solution while the nucleic acid and other impurities are 20 in the centrifugation pellet, which may be discarded. This procedure removes 69% of the nucleic acid and 55% of protein as measured against the material composition before cetavlon treatment.

The supernatant bearing the polysaccharide is then precipitated, the supernatant being adjusted to a pH of about 6.6 and sodium acetate added to about 4%. The pH then raised to about 6.7 and about 1.75 volume of alcohol is added and the pH adjusted to 7, standing at about 4°C 16-20 hours and centrifuging down the polysaccharide which is again redissolved in pyrogen-free water, about 40 liters being suitable. This procedure is repeated twice more to further purify the polysaccharide and remove traces of cetavlon, the last precipitate being redissolved in about 20 liters of water.

### (D) Activated Charcoal Purification

25

The polysaccharide solution, still chilled, is then adjusted to a pH of about 6.1 with .3M acetic acid and sodium chloride to a 0.15M concentration. A 20% suspension of activa-

ted charcoal is added with stirring to result in a 3 to 7% concentration with 5% being preferred. The mixture is permitted to stand chilled, about 4°C, for about 30 minutes. This mixture is filtered to remove activated charcoal and further clarified by passage through a series of millipore type membranes. In the preferred embodiment a 293 mm millipore housing containing a CPX-10C (AMF-CUNO pad) apparatus was used and 1.2, 0.65, 0.45 and 0.22u millipore membranes. During this procedure optical density at 260MU is monitored as a check on nucleic acid concentration and the method of Lowry et al. is used to monitor protein content.

The resultant filtrate is warmed to room temperature, around 21-25°C, prior to diafiltration. Here a model DC30

Amicon unit was used containing a hollow fiber cartridge

15 with a 10,000 M.W. cut off, and all residual sodium chloride removed. The diafiltrate is then quick frozen, and lyophilized leaving purified pneumococcal polysaccharide powder, herein of Type 19F. Prior to lyophilization, 0.01 to 25% glycine is added to the diafiltrate with 0.2% as the preferred amount.

20 This powder is harvested under low humidity into jars which are then tightly sealed and stored super cold, below -20°C being found suitable.

The above process has removed more than 99% of contaminant protein and nucleic acid while retaining the im25 munogenicity of the product.

### Example 13

### Type 20 Pneumococcus

## PREPARATION OF RAW POLYSACCHARIDE SUSPENSION

The raw polysaccharide is prepared from a type

30 20 fermentation broth lysate as in the manner described in

Example 1.

## PURIFICATION OF THE POLYSACCHARIDE: TYPE 20

# (A) First Fractional Alcohol Precipitation

To the raw polysaccharide supernatant sodium acetate is added to a final concentration of about 4% as against supernatant and alcohol. pH is adjusted to about 6.7 and in the preferred mode to  $\pm 0.1$  with 8M acetic acid. Alcohol is added from 0.25 volumes to 0.75 volumes and preferably 0.5

volumes, slowly with stirring at a temperature of 2°-6°C. The pH is adjusted to about 7.0, and in the preferred mode to ±0.1 with 8M acetic acid. As the precipitate forms slowly the mixture is permitted to stand overnight, about 16-20 hours, and centrifuged. As pneumococcal polysaccharides tend to be labile they are best handled at reduced temperatures, thus during the 16-20 hour period the polysaccharide bearing solution should be kept chilled, here about 4°C.

The supernatant bearing the partially purified polysaccharide is adjusted to a pH of about 6.6 as above and sodium acetate added to a concentration of 4% as against the final volume when the alcohol of the next step is added and the pH is then raised to about 6.7 and for Type 20, alcohol is added from about 1.25 volume to about 1.75 volume minimum and the pH adjusted to 7. With Type 25 the preferred final concentration must exceed about 1.5 volumes for total polysaccharide precipitation.

The mixture is then llowed to stand at a reduced temperature and for a comparable time as in the first alcohol fractional precipitation and is similarly centrifuged; however, this is the polysaccharide precipitated in this step. The polysaccharide precipitate is dissolved with stirring in sufficient water, usually about 40 liters, reduced temperature, about 4°C being preferred. If turbidity is apparent, the solution may be clarified by centrifugation at a reduced temperature, about 2°-6°C, and at a flow rate of about 6-7 liters per hour.

### (B) Second Fractional Alcohol Precipitation

This is performed as in the first fractional alcohol precipitation by adjusting the above formed polysaccharide bearing supernatant to a pH of about 6.6 and in the preferred embodiment ±0.1 being accomplished with 8M acetic acid. Sodium acetate is added to a final concentration of about 4% and the pH adjusted to about 6.7 and ±0.1 as above being preferred. Alcohol from about 0.25 to 0.75 volumes is added, the pH adjusted to 7, and in the preferred embodiment 0.5 volumes, and treated as described in the first fractional alcohol precipitation with stirring chilled, pH adjustment, standing and

clarification through centrifugation. The precipitation thus removed, the partially purified polysaccharide supernatant fluid is adjusted to a pH of about 6.6 and in the preferred embodiment ±0.1. To fully precipitate the polysaccharide sodium acetate is added to about a 4% final concentration and the pH adjusted to about 6.7 as described in the first fractional alcohol precipitation and ±0.1 in the preferred embodiment. Alcohol from about 0.25 to 1.75 volume is added to a final minimum concentration of 1.5 volumes in the preferred embodiment and the pH adjusted to 7. This is followed by standing, as in the first fractional alcohol precipitation centrifugation and again being redissolved in about 40 liters of cold pyrogen-free water, about 4°C in the preferred embodiment.

## (C) Third Fractional Alcohol Precipitation

A third fractional alcohol precipitation is begun by adjusting the solution of redissolved precipitate to a pH of about 6.6 with ±0.1 being preferred. Sodium acetate is added to a 4% final concentration and the pH adjusted to 6.7 with ±0.1 preferred. Between 0.5 and 1.0 volumes alcohol are added with 0.75 being preferred and the pH adjusted to 7. This fractional precipitation is treated as in the first two fractional precipitations described above.

The supernatant is then adjusted to a pH of 6.7  $\pm$ 0.1 and sodium acetate added to 4% concentration and 1.25 to 1.75 volumes of alcohol added with 1.5 volumes being preferred, and the pH adjusted to 7.

This is again followed by standing, centrifugation, and redissolutions in about 40 liters of cold pyrogen-free water.

# 0 (D) Hexadecyltrimethyl Ammonium Bromide (Cetavlon) Fractional Precipitation:

The polysaccharide solution is then allowed to warm to room temperature (21°C to 25°C) and the pH is adjusted to  $7.4 \pm 0.1$  with sodium carbonate in solution. A concentration of 0.4% sodium carbonate has been found to be convenient for this adjustment solution.

Sodium chloride to 0.15M concentration is added and with stirring, a 10% solution of cetavlon is added

slowly to a concentration of 0.1 to 0.5 volumes percent with the preferred concentration being 0.25 volumes percent. After standing until precipitate forms, here about 90 minutes, the mixture is rechilled to about 4°C and the precipitate removed by centrifugation. A flow rate of 6 to 8 liters per hour and a temperature of 7°-14°C is used in the preferred embodiment, but these ranges are general. With this procedure Type 20 pneumococcal polysaccharide is not precipitated by cetavlon. The precipitate is discarded. The polysaccharide is now in solution while the nucleic acid and other impurities are in the centrifugation pellet, which may be discarded. This procedure removes 17% of the nucleic acid and 8% of the protein as measured against the material composition before cetavlon treatment.

The supernatant bearing the polysaccharide is then reprecipitated the supernatant being adjusted to a pH of about 6.6 with sodium acetate to about 4%. The pH then raised to about 6.7 and about 1.5 volume of alcohol is added, and the pH adjusted to 7, standing at about 4°C 16-20 hours and centrifuging down the polysaccharide which is again redissolved in pyrogen-free water, about 40 liters being suitable. This procedure is repeated twice more to further purify the polysaccharile and remove traces of cetavlon, the last precipitate being redissolved in about 20 liters of water.

### 15 (E) Activated Charcoal Purification

The polysaccharide solution, still chilled, is then adjusted to a pH of about 6.1 with .3M acetic acid and sodium chloride to a 0.15M concentration. A 20% suspension of activated charcoal is added with stirring to result in a 3 to 7% concentration of activated charcoal with 5% being preferred. The mixture is permitted to stand chilled, about 4°C, for about 30 minutes. This mixture is filtered to remove activated charcoal and further clarified by passage through a series of millipore type membranes. In the preferred embodiment a 293 mm millipore housing containing a CPX-10C (AMF-CUNO pad) apparatus was used and 1.2, 0.65, 0.45 and 0.22u millipore membranes. During this procedure optical density at 260MU is monitored as a check on nucleic acid concentration and the

method of Lowry et al. is used to monitor protein content.

The resultant filtrate is warmed to room temperature, around 21-25°C, prior to diafiltration. Here a model DC30 Amicon unit was used containing a hollow fiber cartridge with a 10,000 M.W. cut off, and all residual sodium chloride removed. The diafiltrate is then quick frozen, and lyophilized leaving purified pneumococcal polysaccharide powder, herein of Type 20. This powder is harvested under low humidity into jars which are then tightly sealed and stored super cold,

The above process has removed more than 99% of contaminant protein and nucleic acid while retaining the immunogenicity of the product.

### Example 14

### Type 23F Pneumococcus

### PREPARATION OF RAW POLYSACCHARIDE SUSPENSION

15

The raw polysaccharide is prepared from a Type 23F fermentation broth lysate as in the manner described in Example 1.

### 20 PURIFICATION OF THE POLYSACCHARIDE: TYPE 23F

## (A) First Fractional Alcohol Precipitation

tate is added to a final concentration of about 4% as against supernatant and alcohol. pH is adjusted to about 6.7 and in the preferred mode to ±0.1 with 8M acetic acid. Alcohol is added from 0.25 volumes to 0.75 volumes and preferably 0.5 volumes, slowly with stirring at a temperature of 2°-6°C. The pH is adjusted to about 7.0, and in the preferred mode to ±0.1 with 8M acetic acid. As the precipitate forms slowly the mixture is permitted to stand overnight, about 16-20 hours, and centrifuged. As pneumococcal polysaccharides tend to be labile they are best handled at reduced temperatures, thus during the 16-20 hour period the polysaccharide bearing solution should be kept chilled, here about 4°C.

The supernatant bearing the partially purified poly-saccharide is adjusted to a pH of about 6.6 as above and sodium acetate added to a concentration of 4% as against the final volume when the alcohol of the next step is added and the pH

is then raised to about 6.7 and for Type 23F, alcohol is added from about 1.0 volume to about 1.5 volume minimum. With Type 23F the preferred final concentration must exceed about 1.25 volumes for total polysaccharide precipitation.

- The mixture is then allowed to stand at a reduced temperature and for a comparable time as in the first alcohol fractional precipitation and is similarly centrifuged; however, this is the polysaccharide precipitated in this step. The polysaccharide precipitate is dissolved with stirring in suf10 ficient water, usually about 40 liters, reduced temperature, about 4°C being preferred. If turbidity is apparent, the solution may be clarified by centrifugation at a reduced temperature, about 2°-6°C, and at a flow rate of about 6-7 liters per hour.
- 15 (B) Second Fractional Alcohol Precipitation

This is performed as in the first fractional alcohol precipitation by adjusting the above formed polysaccharide bearing supernatant to a pH of about 6.6 and in the preferred embodiment +0.1 being accomplished with 8M acetic acid.

- 20 Sodium acetate is added to a final concentration of about 4% and the pH adjusted to about 6.7 and ±0.1 as above being preferred. Alcohol from about 0.25 to 0.75 volumes is added, and in the preferred embodiment 0.5 volumes, and the pH adjusted to 7, as described in the first fractional alcohol precipitation
- 25 with stirring chilled, pH adjustment, standing and clarification through centrifugation. The precipitate thus removed, the partially purified polysaccharide supernatant fluid is adjusted to a pH of about 6.6 and in the preferred embodiment ±0.1. To fully precipitate the polysaccharide sodium acetate is
- 30 added to about a 4% final concentration and the pH adjusted to about 6.7 as described in the first fractional alcohol precipitation and ±0.1 in the preferred embodiment. Alcohol from about 1.0 to 1.5 volume is added to a final minimum concentration of 1.25 volumes in the preferred embodiment, and pH adjusted to 7 standing, centrifugation, and again being redissolved in about 40 liters of cold pyrogen-free water, about 4°C in the preferred embodiment.

# (C) Hexadecyltrimethyl Ammonium Bromide (Cetavlon) Fractional Precipitation:

The polysaccharide solution is then allowed to warm to room temperature (21°C to 25°C) and the pH is adjusted to 7.4  $\pm$ 0.1 with sodium carbonate in solution. A concentration of 0.4% sodium carbonate has been found to be convenient for this adjustment solution.

Sodium chloride to  $0.15 \underline{M}$  concentration is added and with stirring, a 10% solution of cetavlon is added slowly to a concentration of 0.1 to 0.3 volumes percent with the preferred concentration being 0.2 volumes percent. After standing until precipitate forms, here about 90 minutes, the mixture is rechilled to about 4°C and the precipitate removed by centrifugation. A flow rate of 6 to 8 liters per hour and a temperature of 7°-14°C is used in the preferred embodiment, but these ranges are general. With this procedure Type 2]F pneumococcal polysaccharide is not precipitated by cetavlon. The precipitate is discarded. The polysaccharide is now in solution while the nucleic acid and other impurities are in the centrifugation pellet, which may be discarded. This procedure removes 64% of the nucleic acid and 44% of the protein as measured against the material composition before cetavlon treatment.

The supernatant bearing the polysaccharide is then reprecipitated, the supernatant being adjusted to a pH of about 6.6 and sodium acetate added to about 4%. The pH then raised to about 6.7 and about 1.25 volume of alcohol is added, the pH adjusted to 7, standing at about 4°C 16-20 hours and centrifuging down the polysaccharide which is again redissolved in pyrogen-free water, about 40 liters being suitable. This procedure is repeated twice more to further purify the polysaccharide and remove traces of cetavlon, the last precipitate being redissolved in about 20 liters of water.

### (D) Activated Charcoal Purification

10

15

20

25

30

The polysaccharide solution, still chilled, is then adjusted to a pH of about 6.1 with  $.3\underline{\text{M}}$  acetic acid and sodium chloride to a  $0.15\underline{\text{M}}$  concentration. A 20% suspension of activated charcoal is added with stirring to result in a 2 to 6%

concentration of activated charcoal with 4% being preferred. The mixture is permitted to stand chilled, about 4°C, for about 30 minutes. This mixture is filtered to remove activated charcoal and further clarified by passage through a series of millipore type membranes. In the preferred embodiment a 293mm millipore housing containing a CPX-10C (AMF-CUNO pad) apparatus was used and 1.2, 0.65, 0.45 and 0.22u millipore membranes. During this procedure optical density at 260MU is monitored as a check on nucleic acid concentration and the method of Lowry et al. is used to monitor protein content.

The resultant filtrate is warmed to room temperature, around 21-25°C, prior to diafiltration. Here a model DC30 Amicon unit was used containing a hollow fiber cartridge with a 10,000 M.W. cut off, and all residual sodium chloride removed. The diafiltrate is then quick frozen, and lyophilized leaving purified pneumococcal polysaccharide powder, herein of Type 23F. This powder is harvested under low humidity into jars which are then tightly sealed and stored super cold, below -20°C being found suitable.

The above process has removed more than 99% of contaminant protein and nucleic acid while retaining the immunogenicity of the product.

### Example 15

### Type 3 Pneumococcus

### PREPARATION OF RAW POLYSACCHARIDE SUSPENSION

The raw polysaccharide is prepared from a Type 3 fermentation broth lysate as in the manner described in Example 1.

### PURIFICATION OF THE POLYSACCHARIDE: TYPE 3

### (A) First Alcohol Precipitation

To the raw polysaccharide supernatant sodium acetate is added to a final concentration of about 4% as against supernatant and alcohol. pH is adjusted to about 6.7 and in the preferred mode to ±0.1 with 8M acetic acid. Alcohol is added from 0.15 volumes to 0.5 volumes and preferably 0.25 volumes, slowly with stirring at a temperature of 2°-6°C.

to ±0.1 with 8M acetic acid. As the polysaccharide precipitate forms slowly the mixture is permitted to stand overnight, about 16-20 hours, and centrifuged. As pneumococcal polysaccharides tend to be labile they are handled at reduced temperatures, thus during the 16-20 hour period the polysaccharide precipitate should be kept chilled, here about 4°C. The polysaccharide precipitate is dissolved with stirring in sufficient 4% sodium acetate solution, usually about 320 liters, reduced temperature, about 4°C being preferred.

10 Brief mechanical agitation in a blender (4 to 6 seconds) aids this dissolution. If turbidity is apparent, the solution may be clarified by centrifugation at a reduced temperature, about 2°-6°C, and at a flow rate of about 16-18 liters per

### 15 (B) Second Alcohol Precipitation

hour.

This is performed as in the first fractional alcohol precipitation by adjusting the above formed polysaccharide
bearing supernatant to a pH of about 6.6 and in the preferred
embodiment +0.1 being accomplished with 8M acetic acid.

20 Sodium acetate is added to a final concentration of about 4%
and the pH adjusted to about 6.7 and +0.1 as above being
preferred. Alcohol from about 0.25 to 0.6 volumes is added,

and in the preferred embodiment 0.4 volumes, the pH adjusted to 7 and treated as described in the first alcohol precipitation with stirring chilled, pH adjustment, standing and clarification through centrifugation. The polysaccharide precipitate thus removed, is redissolved in 100 liters of water and the water removed by lyophilization. The dry powder is re-

dissolved in 1000 liters of water and centrifuged to remove
turbidity. The supernatant is filtered using a Niagra filter
press loaded with CPX 10C and CPX 70C pads (AMF CUNO). The
partially purified polysaccharide supernatant fluid is adjuste
to a pH of about 6.6 and in the preferred embodiment ±0.1.
To fully precipitate the polysaccharide sodium acetate is adde
to about a 4% final concentration and the pH adjusted to about
6.7 as described in the first alcohol precipitation and ±0.1
in the preferred embodiment and alcohol from about 0.1 to
0.5 volume is added to a final minimum concentration of 0.5

volumes in the preferred embodiment and the pN adjusted to 7. This is followed by standing, as in the first alcohol precipitation centrifugation and again being redissolved in about 200 liters of cold pyrogen-free water, about 4°C in 5 the preferred embodiment.

### (C) Activated Charcoal Purification

The polysaccharide solution, still chilled, is then adjusted to a pH of about 6.1 with .3M acetic acid and sodium chloride to a 0.15M concentration. A 20% suspension 10 of activated charcoal is added with stirring to result in a 0.1 to 5% concentration of activated charcoal with 3% being preferred. The mixture is permitted to stand chilled, about 4°C, for about 30 minutes. This mixture is filtered to remove activated charcoal and further clarified by passage through a series of millipore type membranes. In the preferred embodiment a 293mm millipore housing containing a CPX-10C (AMF-CUNO pad) apparatus was used and 1.2, 0.65, 0.45 and 0.22u millipore membranes. During this procedure optical density at 260MU is monitored as a check 20 on nucleic acid concentration and the method of Lowry et al. is used to monitor protein content.

The resultant filtrate is warmed to room temperature, around 21-25°C, prior to dialysis. Here using Visking cellulose casings with a 10,000 M.W. cut off, and 25 all residual sodium chloride removed. The dialyzed polysaccharide is then quick frozen, and lyophilized leaving purified pneumococcal polysaccharide powder, herein of Type 3. This powder is harvested under low humidity into jars which are then tightly sealed and stored super cold, below -20°C being 30 found suitable.

The above process has removed more than 99% of contaminant protein and nucleic acid while retaining the immunogenicity of the product.

### Example 16

### Type 18C Pneumococcus

### PREPARATION OF RAW POLYSACCHARIDE SUSPENSION

The raw polysaccharide is prepared from a type 180 fermentation broth lysate as in the manner described

in Example 1.

### PURIFICATION OF THE POLYSACCHARIDE: TYPE 18C

## (A) First Fractional Alcohol Precipitation

tate is added to a final concentration of about 4% as against supernatant and alcohol. pH is adjusted to about 6.7 and in the preferred mode to ±0.1 with 8M acetic acid. Alcohol is added from 0.25 volumes to 0.75 volumes and preferably 0.5 volumes, slowly with stirring at a temperature of 2°-6°C.

The pH is adjusted to about 7.0, and in the preferred mode to ±0.1 with 8M acetic acid. As the precipitate forms slowly the mixture is permitted to stand overnight, about 16-20 hours, and centrifuged. As pneumococcal polysaccharides tend to be labile they are best handled at reduced temperatures, thus during the 16-20 hour period the polysaccharide bearing solution should be kept chilled, here about 4°C.

The supernatant bearing the partially purified polysaccharide is adjusted to a pH of about 6.6 as above and sodium acetate added to a concentration of 4% as against the final volume when the alcohol of the next step is added and the pH is then raised to about 6.7 and for Type 18C, alcohol is added from about 1.25 volume to about 1.75 volume minimum, and the pH adjusted to 7. With Type 18C the preferred final concentration must exceed about 1.5 volumes for total polysaccharide precipitation.

The mixture is then allowed to stand at a reduced temperature and for a comparable time as in the first alcohol fractional precipitation and is similarly centrifuged; however, this is the polysaccharide precipitated in this step. The polysaccharide precipitate is dissolved with stirring in sufficient water, usually about 40 liters, reduced temperature, about 4°C being preferred. If turbidity is apparent, the solution may be clarified by centrifugation at a reduced temperature, about 2°-6°C, and at a flow rate of about 6-7 liters per hour.

### (B) Second Fractional Alcohol Precipitation

This is performed as in the first fractional alcohol precipitation by adjusting the above formed polysaccharide

bearing supernatant to a pH of about 6.6 and in the preferred embodiment +0.1 being accomplished with  $8\underline{M}$  acetic acid. Sodium acetate is added to a final concentration of about 4% and the pH adjusted to about 6.7 and  $\pm 0.1$  as above being preferred. 5 Alcohol from about 0.5 to 1.0 volumes is added, and in the preferred embodiment 0.75 volumes, the pH adjusted to 7, and treated as described in the first fractional alcohol precipitation with stirring chilled, pH adjustment, standing and clarification through centrifugation. The precipitation thus 10 removed, the partially purified polysaccharide supernatant fluid is adjusted to a pH of about 6.6 and in the preferred embodiment +0.1. To fully precipitate the polysaccharide sodium acetate is added to about a 4% final concentration and the pH adjusted to about 6.7 as described in the first frac-15 tional alcohol precipitation and +0.1 in the preferred embodiment. Alcohol from about 1.25 to 1.75 volume is added to a final minimum concentration of 1.5 volumes in the preferred embodiment and the pH adjusted to 7. This is followed by standing, as in the first fractional alcohol precipitation cen-20 trifugation and again being redissolved in about 40 liters of cold pyrogen-free water, about 4°C in the preferred embodiment.

### (C) Activated Charcoal Purification

The polysaccharide solution, still chilled, is then adjusted to a pH of about 6.1 with .3M acetic acid and 25 sodium chloride to a 0.15M concentration. A 20% suspension of activated charcoal is added with stirring to result in a 2 to 6% concentration of activated charcoal with 4% being preferred. The mixture is permitted to stand chilled, about 4°C, for about 30 minutes. This mixture is filtered to remove 30 activated charcoal and further clarified by passage through a series of millipore type membranes. In the preferred embodiment a 293mm millipore housing containing a CPX-10C (AMF--CUNO pad) apparatus was used and 1.2, 0.65, 0.45 and 0.22u millipore membranes. During this procedure optical density at 260MU is monitored as a check on nucleic acid concentration and the method of Lowry et al. is used to monitor protein content.

The resultant filtrate is warmed to room temperature around 21-25°C, prior to diafiltration. Here a model DC30 Amicon unit was used containing a hollow fiber cartridge with a 10,000 M.W. cut off, and all residual sodium chloride removed. The diafiltrate is then quick frozen, and lyophilized leaving purified pneumococcal polysaccharide powder, herein of Type 18C. This powder is harvested under low humidity into jars which are then tightly sealed and stored super cold, below -20°C being found suitable.

The above process has removed more than 99% of contaminant protein and nucleic acid while retaining the immunogenicity of the product.

### WE CLAIM:

- 1. A multivalent pneumococcal vaccine comprising effective amounts of immunologically active purified pneumococcal capsular polysaccharide, substantially absent "C" polysaccharide consisting of polysaccharide of at least one member of the group consisting of pneumococcal types 4, 7 and 14 and from none to a plurality of polysaccharide types from the group consisting of 1, 2, 3, 6A, 6B, 8, 9N, 12F, 18C, 19F, 20, 23F and 25.
- 2. The product of Claim 1 consisting of pneumo-coccal capsular polysaccharide types 1, 2, 3, 4, 6A, 7F, 8, 9N, 12F, 14, 18C, 19F, 23F, and 25.
- 3. The product of Claim 1 or 2 combined with a pharmaceutically acceptable vaccine vehicle.
- 4. A vaccine according to Claim 1 suitable for immunizing a warm-blooded animal against systemic infection caused by at least one member of the group consisting of pneumococcal strains 4, 7F, 14 and combinations thereof without concurrently immunizing said warm-blooded animal to "C" polysaccharide.
- 5. The product of Claim 1 wherein effectively immunogenic Type 1 pneumococcal polysaccharide is purified from a clarified fermentation lysate by the process of
- (a) fractionally precipitating with 0.25 to 0.5 volumes of alcohol, the lysate being at a pH of about 6.7 and having a final sodium acetate concentration of about 4% and being at a temperature of  $2^{\circ}-6^{\circ}\text{C.}$ , and removing contaminants so precipitated and,
- (b) precipitating Type 1 polysaccharide with from about 0.5 to about 1.0 volume of alcohol at a pH of about 6.7, and
- (c) collecting and redissolving such precipitate and
- (d) repeating step a at about 0.15 to .35 volumes of alcohol, and
- (c) repeating step b and at 0.5 to 1.0 volumes of alcohol and then repeating step c, and
  - (f) fractionally precipitating the redissolved

precipitate of (e) with cetavlon at a temperature of from  $21^{\circ}-25^{\circ}\text{C}$ . and a pH of  $7.4\pm0.1$ , and a cetavlon concentration of 1.5 to 5.0 volumes percent, and based on a 10% cetavlon solution, and

- (g) removing the precipitated polysaccharide and redissolving the polysaccharide in about  $0.25\underline{M}$  NaCl while chilled, and
- (h) reprecipitating the polysaccharide at a pH of about 6.7 with about 4% sodium acetate and about 1 volume of alcohol, and redissolving in pyrogen-free water, and
  - (i) repeating step (h) 2 times, and
- (j) purifying the polysaccharide solution of (i) with activated charcoal at a pH of 6.1 and a sodium chloride concentration of 0.15M by adding activated charcoal in suspension to concentration of from 3% to 7% based on a 20% activated charcoal suspension and the solution standing chilled for about 30 minutes and filtering out said activated charcoal, and
- (k) diafiltering the solution against distilled water, and
- (1) freezing and lyophilizing the resultant product.
- 6. The process of Claim 5 wherein Step a utilizes .
  0.4 volumes of alcohol for fractional precipitations.
- 7. The process of Claim 5 wherein Step d utilizes 0.25 volumes of alcohol for fractional precipitation.
- 8. The process of Claim 5 wherein Step f utilizes 2.5 volumes percent cetavlon for precipitation.
- The process of Claim 5 wherein Step j utilizes
   volumes percent activated charcoal.
- 10. The product of Claim 1 wherein effectively immunogenic Type 2 pneumococcal polysaccharide is purified from a clarified fermentation lysate by the process of
- (a) fractionally precipitating with 0.25 to 0.75 volumes of alcohol, the lysate being at a pH of about 6.7 and having a final sodium acetate concentration of about 4% and being at a temperature of 2°-6°C., and removing contaminants so precipitated and.

- (b) precipitating Type 2 polysaccaride with from about 1.0 to about 1.5 volume of alcohol at a pH of about 6.7, and
- (c) collecting and redissolving such precipitate, and
- (d) repeating Step a at about 0.25 to .75 volumes of alcohol, and
- (e) repeating Step c and at 1.0 to 1.5 volumes of alcohol and then repeating Step c and
- (f) fractionally precipitating the redissolved precipitate of (e) with cetavlon at a temperature of from  $21^{\circ}-25^{\circ}\text{C}$ . and a pH of  $7.4\pm0.1$  and cetavlon concentration of 1.0 to 3.0 volumes percent based on a 10% cetavlon solution, and
- (g) removing the precipitated polysaccharide and redissolving the polysaccharide in about  $0.25\underline{M}$  NaCl while chilled, and
- (h) reprecipitating the polysaccharide at a pH of about 6.7 with about 4% sodium acetate and about .25 volume of alcohol, and redissolving in pyrogen-free water, and
  - (i) repeating Step (h) 2 times, and
- (j) purifying the polysaccharide solution of (i) with activated charcoal at a pH of 6.1 and a sodium chloride concentration of 0.15M by adding activated charcoal in suspension to concentration of from 3% to 7% based on a 20% activated charcoal suspension and the solution standing chilled for about 30 minutes and filtering out said activated charcoal, and
- (k) diafiltering the solution against distilled water, and
- (1) freezing and lyophilizing the resultant product.
- 11. The process of Claim 10 wherein Step a utilizes 0.5 volumes of alcohol for fractional precipitations.
- 12. The process of Claim 10 wherein Step d utilizes 0.5 volumes of alcohol for fractional precipitation.
  - 13. The process of Claim 10 wherein Step f utili-

- 14. The process of Claim 10 wherein Step j utilizes 5 volumes percent activated charcoal.
- 15. The product of Claim 1 wherein effectively immunogenic Type 4 pneumococcal polysaccharide essentially free of "C" polysaccharide is purified from a clarified fermentation lysate by the process of,
- (a) fractionally precipitating with 0.5 volumes of alcohol, the lysate being at a pH of about 6.7 and having a final sodium acetate concentration of about 4% and being at a temperature of  $2^{\circ}-6^{\circ}C$ ., and removing contaminants so precipitated and,
- (b) precipitating Type 4 polysaccharide with from about 2.25 to about 2.75 volume of alcohol at a pH of about 6.7, and
- (c) collecting and redissolving such precipitate,and,
- (d) repeating Step a at about 0.75 to 1.25 volumes of alcohol, and
- (e) repeating Step b and at 2.5 to 3.0 volumes of alcohol and then repeating Step c and
- (f) fractionally precipitating the redissolved precipitate of (e) with cetavlon at a temperature of from  $21^{\circ}-25^{\circ}$ C. and a pH of  $7.4\pm0.1$  and cetavlon concentration of 1.5 to 5.0 volumes percent based on a 10% cetavlon solution, and
- (g) removing the precipitated polysaccharide and redissolving the polysaccharide in about 1.0 NaCl while chilled, and
- (h) reprecipitating the polysaccharide at a pH of about 6.7 with about 4% sodium acetate and about 2.75 volume of alcohol, and redissolving in pyrogen-free water, and
  - (i) repeating Step h 2 times, and
- (j) adding to the solution of Step (i) at 4°C and a pH of about 3 ammonium sulphate to a concentration of 25 to 45% for preferentially permitting type 4 polysaccharide to precipitate while "C" polysaccharide remains in solution centrifuging and resuspending the type 4 polysaccharide

essentially free of "C" polysaccharide in water, and

- (k) purifying the polysaccharide solution of (i) with activated charcoal at a pH of 6.1 and a sodium chloride concentration of 0.15M by adding activated charcoal in suspension to concentration of from 1% to 3% based on a 20% activated charcoal suspension and the solution standing chilled for about 30 minutes and filtering out said activated charcoal, and
- (1) diafiltering the solution against distilled water, and
- (m) freezing and lyophilizing the resultant product.
- 16. The process of Claim 15 wherein Step a utilizes 0.75 volumes of alcohol for fractional precipitation.
- 17. The process of Claim 15 wherein Step d utilizes 1.0 volumes of alcohol for fractional precipitation.
- 18. The process of Claim 15 wherein Step f utilizes 2.0 volumes percent cetavlon for precipitation.
- 19. The process of Claim 15 wherein Step j utilizes 35% ammonium sulfate.
- 20. The process of Claim 15 wherein Step k utilizes 2 volumes percent activated charcoal.
- 21. The product of Claim 1 wherein effectively immunogenic Type 8 pneumococcal polysaccharide is purified from a clarified fermentation lysate by the process of
- (a) precipitating with 0.25 to 0.75 volumes of alcohol, the lysate being at a pH of about 6.7 and having a final sodium acetate concentration of about -4% and being at a temperature of 2°-6°C., and removing contaminants not precipitated and,
- (b) collecting and redissolving such precipitate, and
- (c) repeating Step a at about 0.5 to 1.0 volumes of alcohol, and
  - (d) repeating Step b and
- (e) fractionally precipitating the dissolved polysaccharide fraction of (c) with cetavlon at a temperature of from 21°-25°C. and a pH of 7.4 ± 0.1, and a cetavlon concen-

tration of 3.0 to 5.0 volumes percent based on a 10% cetavlon solution, and

- (f) removing the precipitated polysaccharide and redissolving the polysaccharide in about 0.25M NaCl while chilled, and
- (g) reprecipitating the polysaccharide at a pH of about 6.7 with about 4% sodium acetate and about .75 volume of alcohol, and redissolving in pyrogen-free water, and
  - (h) repeating step (h) 2 times, and
- (i) purifying the polysaccharide solution of (i) with activated charcoal at a pH of 6.1 and a sodium chloride concentration of 0.15M, by adding activated charcoal in suspension to concentration of from 2% to 6% based on a 20% activated charcoal suspension, and the solution standing chilled for about 30 minutes and filtering out said activated charcoal, and
- (j) diafiltering the solution against distilled water, and
- (k) freezing and lyophilizing the resultant product.
- 22. The process of Claim 21 wherein Step a utilizes 0.5 volumes of alcohol for precipitations.
- 23. The process of Claim 21 wherein Step c utilizes 0.75 volumes of alcohol for precipitation.
- 24. The process of Claim 21 wherein Step e utilizes 4.0 volumes percent cetavlon for precipitation.
- 25. The process of Claim 21 wherein-Step j utilizes 4 volumes percent activated charcoal.
- 26. The product of Claim 1 wherein effectively immunogenic Type 12F pneumococcal polysaccharide is purified from a clarified fermentation lysate by the process of
- (a) fractionally precipitating with 0.25 to 0.55 volumes of alcohol, the lysate being at a pH of about 6.7 and having a final sodium acetate concentration of about 4% and being at a temperature of 2°-6°C., and removing contaminants so precipitated and.
  - (b) precipitating Type 12F polysaccharide with

from about 0.75 to about 1.25 volume of alcohol at a pH of about 6.7, and

- (c) collecting and redissolving such precipitate, and
- (d) repeating Step a at about 0.25 to .55 volumes of alcohol, and
- (e) repeating Step b at 0.75 to 1.25 volumes of alcohol and then repeating Step c and,
- (f) fractionally precipitating the redissolved precipitate of (e) with cetavlon at a temperature of from  $21^{\circ}-25^{\circ}$ C. and a pH of  $7.4\pm0.1$ , and a cetavlon concentration of 1.0 to 3.5 volumes percent, based on a 10% cetavlon solution, and
- (g) removing the precipitated polysaccharide and redissolving the polysaccharide in about  $0.25\underline{M}$  NaCl while chilled, and
- (h) reprecipitating the polysaccharide at a pH of about 6.7 with about 4% sodium acetate and about 1.25 volumes of alcohol, and redissolving in pyrogen-free water, and
  - (i) repeating Step h 2 times and
- (j) purifying the polysaccharide solution of (i) with activated charcoal at a pH of 6.1 and a sodium chloride concentration of 0.14M by adding activated charcoal in suspension to concentration of from 1.0 to 5.0% based on a 20% activated charcoal suspension and the solution standing chilled for about 30 minutes and filtering out said activated charcoal, and
- (k) diafiltering the solution against distilled water, and
- (1) freezing and lyophilizing the resultant product.
- 27. The process of Claim 26 wherein Step a utilizes 0.4 volumes of alcohol for fractional precipitations.
- 28. The process of Claim 26 wherein Step d utilizes 0.4 volumes of alcohol for fractional precipitation.
- 29. The process of Claim 26 wherein Step f utilizes 2.0 volumes percent cetavlon for precipitation.

- 30. The process of Claim 26 wherein Step j utilizes 3 volumes percent activated charcoal.
- 31. The product of Claim 1 wherein effectively immunogenic Type 25 pneumococcal polysaccharide is purified from a clarified fermentation lysate by the process of
- (a) fractionally precipitating with 0.25 to 0.75 volumes of alcohol, the lysate being at a pH of about 6.7 and having a final sodium acetate concentration of about 4% and being at a temperature of 2°-6°C., and removing contaminants so precipitated and,
- (b) precipitating Type 25 polysaccharide with from about 1.25 to about 1.75 volume of alcohol at a pH of about 6.7, and
- (c) collecting and redissolving such precipitate, and
- (d) repeating Step a at about 0.25 to .75 volumes of alcohol, and
- (e) repeating Step b at about 1.5 to 2.0 volumes of alcohol and repeating Step c and
- (f) fractionally precipitating the redissolved precipitate of (e) with cetavlon at a temperature of from 21°-25°C. and a pH of 7.4 ± 0.1, and a cetavlon concentration of 4.0 to 8.0 volumes percent based on a 10% cetavlon solution, and
- (g) removing the precipitated polysaccharide and redissolving the polysaccharide in about  $0.25\underline{M}$  NaCl while chilled, and
- (h) reprecipitating the polysaccharide at a pH of about 6.7 with about 4% sodium acetate and about 1.75 volumes of alcohol, and redissolving in pyrogen-free water, and
  - (i) repeating Step h 2 times, and
- (j) purifying the polysaccharide solution of (i) with activated charcoal at a pH of 6.1 and a sodium chloride concentration of 0.15M by adding activated charcoal in suspension to concentration of from 5% to 9% based on a 20% activated charcoal suspension and the solution standing chilled for about 30 minutes and filtering out said acti-

vated charcoal, and

- (k) diafiltering the solution against distilled water, and
- (1) freezing and lyophilizing the resultant product.
- 32. The process of Claim 31 wherein Step a utilizes 0.5 volumes of alcohol for fractional precipitations.
- 33. The process of Claim 31 wherein Step d utilizes 0.5 volumes of alcohol for fractional precipitation.
- 34. The process of Claim 31 wherein Step f utilizes 6.0 volumes percent cetavlon for precipitation.
- 35. The process of Claim 31 wherein Step j utilizes 7 volumes percent activated charcoal.
- 36. The product of Claim 1 wherein effectively immunogenic Type 6A pneumococcal polysaccharide is purified from a clarified fermentation lysate by the process of
- (a) fractionally precipitating with 0.4 to 0.6 volumes of alcohol, the lysate being at a pH of about 6.7 and having a final sodium acetate concentration of about 4% and being at a temperature of 2°-6°C., and removing contaminants so precipitated and,
- (b) precipitating Type 6A polysaccharide with from about 1.25 to about 1.75 volume of alcohol at a pH of about 6.7, and
- (c) collecting and redissolving such precipitate,and
- (d) repeating Step a at about 0.4 to 0.6 volumes of alcohol, and
  - (e) repeating Step b and repeating Step c
- (f) repeating Step a with 0.5 to 1.0 volumes of alcohol and,
  - (g) repeating Step e, and
- (h) fractionally precipitating impurities from the polysaccharide of (g) with cetavlon at a temperature of from 21°-25°C. and 0.15M NaCl and a pH of 7.0 + 0.1 and a cetavlon concentration of 0.05 to 0.2 volumes percent based on a 10% cetavlon solution, and
  - (i) reprecipitating the polysaccharide at a pH

of about 6.7 with about 4% sodium acetate and about 1.5 volume of alcohol, and redissolving in pyrogen-free water, and

- (j) repeating Step i 2 times, and
- (k) purifying the polysaccharide solution of (j) with activated charcoal at a pH of 6.1 and a sodium chloride concentration of 0.15M by adding activated charcoal in suspension to concentration of from 5% to 9% based on a 20% activated charcoal suspension, and the solution standing chilled for about 30 minutes and filtering out said activated charcoal, and
- (1) diafiltering the solution against distilled water, and
- (m) freezing the lyophilizing the resultant
  product.
- 37. The process of Claim 36 wherein step a utilizes 0.5 volumes of alcohol for fractional precipitation.
- 38. The process of Claim 36 wherein Step d utilizes 0.5 volumes of alcohol for fractional precipitation.
- 39. The process of Claim 36 wherein Step f utilizes 0.75 volumes of alcohol for fractional precipitation.
- 40. The process of Claim 36 wherein Step h utilizes 0.1 volumes percent cetaylon for precipitation.
- 41. The process of Claim 36 wherein Step k utilizes 7 volumes percent activated charcoal.
- 42. The product of Claim 1 wherein effectively immunogenic Type 6B pneumococcal polysaccharide is purified from a clarified fermentation lysate by the process of
- (a) fractionally precipitating with 0.4 to 1.6 volumes of alcohol, the lysate being at a pH of about 6.7 and having a final sodium acetate concentration of about 4% and being at a temperature of 2°-6°C., and removing contaminants so precipitated and,
- (b) precipitating Type 6B polysaccharide with from about 1.25 to about 1.75 volumes of alcohol at a pH of about 6.7, and
- (c) collecting and redissolving such precipitate,and

- (d) repeating step a at about 0.15 to 0.35 volumes of alcohol, and
  - (e) repeating Step b and repeating Step c
- (f) repeating Step a with 0.25 to 0.75 volumes of alcohol and,
  - (g) repeating Step e, and
- (h) fractionally precipitating impurities from the polysaccharide of (g) with cetavlon at a temperature of from  $21^{\circ}-25^{\circ}$ C. and  $0.15\underline{\text{M}}$  NaCl and a pH of  $7.4\pm0.1$ , and a cetavlon concentration of 0.3 to 0.5 volumes percent based on a 10% cetavlon solution, and
- (i) reprecipitating the polysaccharide at a pH of about 6.7 with about 4% sodium acetate and about 1.5 volumes of alcohol, and redissolving in pyrogen-free water and
  - (j) repeating Step i 2 times, and
- (k) purifying the polysaccharide solution of (j) with activated charcoal at a pH of 6.1 and a sodium chloride concentration of 0.15M by adding activated charcoal in suspension to concentration of from 6% to 10% based on a 20% activated charcoal suspension and the solution standing chilled for about 30 minutes and filtering out said activated charcoal, and
- (1) diafiltering the solution against distilled water, and
- (m) freezing and lyophilizing the resultant product.
- 43. The process of Claim 42 wherein Step a utilizes 0.5 volumes of alcohol for fractional precipitation.
- 44. The process of Claim 42 wherein Step d utilizes 0.25 volumes of alcohol for fractional precipitation.
- 45. The process of Claim 42 wherein Step f utilizes 0.5 volumes of alcohol for fractional precipitation.
- 46. The process of Claim 42 wherein Step h utilizes 0.4 volumes percent cetavlon for precipitation.
- 47. The process of Claim 42 wherein Step k utilizes 8 volumes percent activated charcoal.
  - 48. The product of Claim 1 wherein effectively

immunogenic Type 7F pneumococcal polysaccharide essentially free of "C" polysaccharide is purified from a clarified fermentation lysate by the process of

- (a) fractionally precipitating with 0.75 to 1.25 volumes of alcohol, the lysate being at a pH of about 6.7 and having a final sodium acetate concentration of about 4% and being at a temperature of 2°-6°C., and removing contaminants so precipitated and,
- (b) precipitating Type 7F polysaccharide with from about 2.5 to about 3.0 volumes of alcohol at a pH of about 6.7, and
- (c) collecting and redissolving such precipitate, and
- (d) repeating Step a at about 0.75 to 1.25 volumes of alcohol, and
- (e) repeating Step b precipitating with from 2.25 to 2.75 volumes of alcohol and repeating Step c,
- (f) fractionally precipitating impurities from the polysaccharide of (e) with cetavlon at a temperature of from  $21^{\circ}-25^{\circ}\text{C}$  and  $0.15\underline{\text{M}}$  NaCl and a pH of  $7.4\pm0.1$ , and a cetavlon concentration of 0.02 to 1.5 volumes percent, based on a 10% cetavlon solution, and
- (g) reprecipitating the polysaccharide at a pH of about 6.7 with about 4% sodium acetate and about 2.75 volumes of alcohol, and redissolving in pyrogen-free water, and
  - (h) repeating Step g 2 times, and
- (i) adding to the solution of Step h at 4°C and at a pH of about 7 ammonium sulfate to a concentration of 35 to 60% preferentially permitting Type 7F polysaccharide to precipitate while "C" polysaccharide remains in solution, centrifuging, and resuspending the Type 7F polysaccharide essentially free of "C" polysaccharide in water, and
- (j) purifying the polysaccharide solution of (h) with activated charcoal at a pH of 6.1 and adding activated charcoal in suspension to concentration of from 1% to 3% based on a 20% activated charcoal suspension, and the solution standing chilled for about 30 minutes and filtering out

said activated charcoal, and

- (k) diafiltering the solution against distilled water, and
- (1) freezing and lyophilizing the resultant product.
- 49. The process of Claim 48 wherein Step a utilizes 1.0 volumes of alcohol for fractional precipitation.
- 50. The process of Claim 48 wherein Step d utilizes 1.0 volumes of alcohol for fractional precipitation.
- 51. The process of Claim 48 wherein Step f utilizes 0.075 volumes percent cetavlon for precipitation.
- 52. The process of Claim 48 wherein Step i utilizes a concentration of 50% ammonium sulfate.
- 53. The process of Claim 48 wherein Step j utilizes 2 volumes percent activated charcoal.
- 54. The product of Claim 1 wherein effectively immunogenic Type 9N pneumococcal polysaccharide is purified from a clarified fermentation lysate by the process of
- (a) fractionally precipitating with 0.5 to 1.0 volumes of alcohol, the lysate being at a pH of about 6.7 and having a final sodium acetate concentration of about 4% and being at a temperature of 2°-6°C., and removing contaminants so precipitated and,
- (b) precipitating Type 9N polysaccharide with from about 1.0 to about 1.5 volume of alcohol at a pH of about 6.7, and
- (c) collecting and redissolving such precipitate, and
- (d) repeating Step a at about 0.25 to 0.75 volumes of alcohol, and
  - (e) repeating Step b and repeating Step C
- (f) fractionally precipitating impurities from the polysaccharide of (e) with cetavlon at a temperature of from  $21^{\circ}-25^{\circ}$ C and a pH of  $7.4\pm0.1$ , and a cetavlon concentration of 0.05 to 0.5 volumes percent based on a 10% cetavlon solution, and
- (g) reprecipitating the polysaccharide at a pH of about 6.7 with about 4% sodium acetate and about 1.25

volumes of alcohol, and redissolving in pyrogen-free water and

- (h) repeating Step g 2 times, and
- (i) purifying the polysaccharide solution of (h) with activated charcoal at a pH of 6.1 and adding activated charcoal in suspension to concentration of from 2% to 6% and the solution standing chilled for about 30 minutes and filtering out said activated charcoal, and
- (j) diafiltering the solution against distilled water, and
- (k) freezing and lyophilizing the resultant product.
- 55. The process of Claim 54 wherein Step a utilizes 0.75 volumes of alcohol for fractional precipitation.
- 56. The process of Claim 54 wherein Step d utilizes 0.5 volumes of alcohol for fractional precipitation.
- 57. The process of Claim 54 wherein Step f utilizes 0.1 volumes percent cetavlon for precipitation.
- 58. The process of Claim 54 wherein Step k utilizes volumes percent activated charcoal.
- 59. The product of Claim 1 wherein effectively immunogenic Type 14 pneumococcal polysaccharide essentially free of "C" polysaccharide is purified from a clarified fermentation lysate by the process of
- (a) fractionally precipitating with 0.1 to 0.5 volumes of alcohol, the lysate being at a pH of about 6.7 and having a final sodium acetate concentration of about 4% and being at a temperature of 2°-6°C., and removing contaminants so precipitated and,
- (b) precipitating Type 14 polysaccharide with from about 1.25 to about 1.75 volume of alcohol at a pH of about 6.7, and
  - (c) collecting and redissolving such precipitate,
- (d) repeating Step a at about 0.2 to 0.6 volumes of alcohol, and
  - (e) repeating Step b and repeating Step c
- (f) fractionally precipitating impurities from the polysaccharide of (e) with cetavlon at a temperature of

from  $21^{\circ}-25^{\circ}$ C. and a pH of  $7.4 \pm 0.1$ , and a cetavlon concentration of 0.05 to 0.3 volumes percent based on a  $10^{\circ}$  cetavlon solution, and

- (g) reprecipitating the polysaccharide at a pH of about 6.7 with about 4% sodium acetate and about 1.5 volumes of absolute methanes, and redissolving in pyrogen-free water, and
- (h) repeating Step g 2 times, using 1.5 volumes of alcohol and,
- (i) purifying the polysaccharide solution of (h) with activated charcoal at a pH of 6.1 and a sodium chloride concentration of 0.1M by adding activated charcoal in suspension to concentration of from 2% to 6% based on a 20% activated charcoal suspension and the solution standing chilled for about 30 minutes and filtering out said activated charcoal, and
- (j) diafiltering the solution against distilled water, and
- (k) freezing and lyophilizing the resultant product.
- 60. The process of Claim 59 wherein Step a utilizes 0.25 volumes of alcohol for fractional precipitation.
- 61. The process of Claim 59 wherein Step d utilizes 0.4 volumes of alcohol for fractional precipitation.
- 62. The process of Claim 59 wherein Step f utilizes 0.1 volumes percent cetavlon for precipitation.
- 63. The process of Claim 59 wherein Step i utilizes 4 volumes percent activated charcoal.
- 64. The product of Claim 1 wherein effectively immunogenic Type 19F pneumococcal polysacchiride is purified from a clarified fermentation lysate by the process of
- (a) fractionally precipitating with 0.25 to 0.75 volumes of alcohol, the lysate being at a pH of about 6.7 and having a final sodium acetate concentration of about 4% and being at a temperature of 2°-6°C., and removing contaminants so precipitated and,
- (b) precipitating Type 19F polysacchiride with from about 1.25 to about 1.75 volume of alcohol at a pH of

about 6.7, and

- (c) collecting and redissolving such precipitate, and
- (d) repeating Step a at about 0.25 to 0.75 volumes of alcohol, and
  - (e) repeating Step b and repeating Step c
- (f) fractionally precipitating impurities from the polysacchiride of (e) with cetavlon at a temperature of from  $21^{\circ}-25^{\circ}\text{C}$ . and 0.15M NaCl and a pH of  $7.4\pm0.1$ , and a cetavlon concentration of 0.05 to 0.4 volumes percent based on a 10% cetavlon solution and
- (g) reprecipitating the polysaccharide at a pH of about 6.7 with about 4% sodium acetate and about 1.5 volumes of alcohol, and redissolving in pyrogen-free water, and
  - (h) repeating Step g 2 times, and
- (i) purifying the polysacchiride solution of (h) with activated charcoal at a pH of 6.1 and a sodium chloride concentration of 0.15M, by adding activated charcoal in suspension to concentration of from 3% to 7% based on a 20% activated charcoal suspension and the solution standing chilled for about 30 minutes and filtering out said activated charcoal, and
- (j) diafiltering the solution against distilled water, adding 0.01 to 25 volumes percent of glycine, and
- (k) freezing and lyophilizing the resulting product.
- 65. The process of Claim 64 wherein Step a utilizes 0.5 volumes of alcohol for fractional precipitation.
- 66. The process of Claim 64 wherein Step d utilizes 0.5 volumes of alcohol for fractional precipitation.
- 67. The process of Claim 64 wherein Step f utilizes 0.2 volumes percent cetavlon for precipitation.
- 68. The process of Claim 64 wherein Step i utilizes 5 volumes percent activated charcoal.
- 69. The process of Claim 64 wherein Step k utilizes 0.2 volumes percent glycine.
  - 70. The product of Claim 1 wherein effectively

immunogenic Type 20 pneumococcal polysacchiride is purified from a clarified fermentation lysate by the process of

- (a) fractionally precipitating with 0.25 to 0.75 volumes of alcohol, the lysate being at a pH of about 6.7 and having a final sodium acetate concentration of about 4% and being at a temperature of 2°-6°C., and removing contaminants so precipitated, and
- (b) precipitating Type 20 polysacchiride with from about 1.25 to about 1.75 volume of alcohol at a pH of about 6.7, and
  - (c) collecting and redissolving such precipitate,
- (d) repeating Step a at about 0.25 to 0.75 volumes of alcohol, and
  - (e) repeating Step b and repeating Step c
- (f) repeating Step a with 0.5 to 1.0 volumes of alcohol and,
  - (g) repeating Step e
- (h) fractionally precipitating impurities from the polysacchiride of (g) with cetavlon at a temperature of from 21°-25°C and 0.15M NaCl and a pH of 7.4  $\pm$  0.1, and a cetavlon concentration of 0.1 to 0.5 volumes percent based on a 10% cetavlon solution, and
- (i) reprecipitating the polysacchiride at a pH of about 6.7 with about 4% sodium acetate and about 1.5 volumes of alcohol, and redissolving in pyrogen-free water, and
  - (j) repeating Step i 2 times, and
- (k) purifying the polysacchiride solution of (j) with activated charcoal at a pH of 6.1 and a sodium chloride concentration of 0.15M, by adding activated charcoal in suspension to concentration of from 3% to 7% based on a 20% activated charcoal suspension and the solution standing chilled for about 30 minutes and filtering out said activated charcoal, and
- (1) diafiltering the solution against distilled water, and
  - (m) freezing and lyophilizing the resultant product.
  - 71. The process of Claim 70 wherein Step a utili-

- zes 0.5 volumes of alcohol for fractional precipitation.
- 72. The process of Claim 70 wherein Step d utilizes 0.5 volumes of alcohol for fractional precipitation.
- 73. The process of Claim 70 wherein Step f utilizes 0.75 volumes of alcohol for fractional precipitation.
- 74. The process of Claim 70 wherein Step h utilizes 0.25 volumes percent cetavlon for precipitation.
- 75. The process of Claim 70, wherein Step k utilizes 5 volumes percent activated charcoal.
- 76. The product of Claim 1 wherein effectively immunogenic Type 23F pneumococcal polysacchiride is purified from a clarified fermentation lysate by the process of
- (a) fractionally precipitating with 0.25 to 0.75 volumes of alcohol, the lysate being at a pH of about 6.7 and having a final sodium acetate concentration of about 4% and being at a temperature of 2°-6°C., and removing contaminants so precipitated and,
- (b) precipitating Type 23F polysacchiride with from about 1.0 to about 1.5 volume of alcohol at a pH of about 6.7, and
- (c) collecting and redissolving such precipitate, and
- (d) repeating Step a at about 0.25 to 0.75 volumes of alcohol, and
  - (e) repeating Step b and repeating Step c
- (f) fractionally precipitating impurities from the polysaccharide of (e) with cetavlon at a temperature of from 21°-25°C. and 0.15M NaCl and a pH of 7.4 ± 0.1, and a cetavlon concentration of 0.1 to 0.3 volumes percent, and
- (g) reprecipitating the polysacchiride at a pH of about 6.7 with about 4% sodium acetate and about 1.5 volumes of alcohol, and redissolving in pyrogen-free water,
  - (h) repeating Step g 2 times, and
- (i) purifying the polysaccharide solution of (h) with activated charcoal at a pH of 6.1 and a sodium chloride concentration of 0.15M, by adding activated charcoal in suspension to concentration of from 2% to 6% based on a 20% activated charcoal suspension and the solution standing

chilled for about 30 minutes and filtering out said activated charcoal, and

- (j) diafiltering the solution against distilled water, and
- (k) freezing and lyophilizing the resultant product.
- 77. The process of Claim 76 wherein Step a utilizes 0.5 volumes of alcohol for fractional precipitation.
- 78. The process of Claim 76 wherein Step d utilizes 0.5 volumes of alcohol for fractional precipitation.
- 79. The process of Claim 76 wherein Step f utilizes 0.2 volumes percent cetavlon for precipitation.
- 80. The process of Claim 76 wherein Step i utilizes 4 volumes percent activated charcoal.
- 81. The product of Claim 1 wherein effectively immunogenic Type 3 pneumococcal polysaccharide is purified from a clarified fermentation lysate by the process of
- (a) precipitating with 0.15 to 0.5 volumes of alcohol, the lysate being at a pH of about 6.7 and having a final sodium acetate concentration of about 4% and being at a temperature of  $2^{\circ}-6^{\circ}C$ ., and
  - (b) redissolving such precipitate, and
- (c) repeating Step a at about 0.25 to 0.6 volumes of alcohol, and
  - (d) repeating Step b and,
- (e) repeating Step a with 0.1 to 0.5 volumes of alcohol and,
  - (f) repeating Step b, and
- (g) purifying the polysacchiride solution of f with activated charcoal at a pH of 6.1 and a sodium chloride concentration of 0.15M, by adding activated charcoal in suspension to concentration of from 0.1% to 5% based on a 20% activated charcoal suspension and the solution standing chilled for about 30 minutes and filtering out said activated charcoal, and
- (h) diafiltering the solution against distilled water, and
  - (i) freezing and lyophilizing the resultant pro-

duct.

- 82. The process of Claim 81 wherein Step a utilizes 0.25 volumes of alcohol for precipitation.
- 83. The process of Claim 81 wherein Step c utilizes 0.4 volumes of alcohol for precipitation.
- 84. The process of Claim 81 wherein Step e utilizes 0.25 volumes of alcohol for precipitation.
- 85. The process of Claim 81 wherein Step g utilizes 3 volumes percent activated charcoal.
- 86. The product of Claim 1 wherein effectively immunogenic Type 18C pneumococcal polysacchiride is purified from a clarified fermentation lysate by the process of
- (a) fractionally precipitating with 0.25 to 0.75 volumes of alcohol, the lysate being at a pH of about 6.7 and having a final sodium acetate concentration of about 4% and being at a temperature of 2°-6°C., and removing contaminants so precipitated and,
- (b) precipitating Type 18C polysacchoride with from about 1.25 to about 1.75 volume of alcohol at a pH of about 6.7, and
- (c) collecting and redissolving such precipitate,and
- (d) repeating Step a at about 0.5 to 1.0 volumes of alcohol, and
  - (e) repeating Step b and repeating Step c
- (f) purifying the polysaccharide solution of

  (e) with activated charcoal at a pH of 6.1 and a sodium

  chloride concentration of 0.15M, by adding activated char
  coal in suspension to concentration of from 2% to 6% based

  on a 20% activated charcoal suspension, and the solution

  standing chilled for about 30 minutes and filtering out

  said activated charcoal, and
- (g) diafiltering the solution against distilled water, and
- (h) freezing and lyophilizing the resultant product.
- 87. The process of Claim 86 wherein Step a utilizes 0.5 volumes of alcohol for fractional precipitation.

- 88. The process of Claim 86 wherein Step d utilizes 0.75 volumes of alcohol for fractional precipitation.
- 89. The process of Claim 86 wherein Step f utilizes 4 volumes percent activated charcoal.
- 90. A method of inducing active immunity in warm-blooded animals against systemic infection caused by organisms selected from the group consisting of pneumococcal types 1, 2, 3, 4, 6A, 6B, 7F, 8, 9N, 12F, 14, 18C, 19F, 20, 23F, 25 and combinations thereof without concurrent immunization to "C" polysaccharide, which comprises administering an immunogenic amount of a combined vaccine which consists of the isolated and purified capsular polysaccharide from the group consisting of pneumococcal types 1, 2, 3, 4, 6A, 6B, 7F, 9N, 12F, 14, 18C, 19F, 20, 23F, 25, and combinations thereof substantially absent "C" polysacchoride and in a pharmaceutically acceptable carrier.
- 91. A method according to Claim 90 wherein said systemic infection is meningitis.
- 92. A method according to Claim 90 wherein said warm-blooded animal is a human.
- 93. A method of inducing active immunity in warm-blooded animals against systemic infection caused by organisms selected from the group consisting of pneumococcal types 4, 7F, 14 and combinations thereof without concurrent immunization to "c" polysaccharide which comprises administering immunogenic amounts of a vaccine which comprises the isolated and purified capsular polysaccharide from the group consisting of pneumococcal types 4, 7F, 14 and combinations thereof substantially absent "C" polysaccharide and in a pharmaceutically acceptable carrier.
- 94. A method according to Claim 93 wherein said systemic infection is meningitis.
- 95. A method according to Claim 93 wherein said warm-blooded animal is a human.

## This Page is Inserted by IFW Indexing and Scanning Operations and is not part of the Official Record

## **BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

BLACK BORDERS

☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
FADED TEXT OR DRAWING
BLURRED OR ILLEGIBLE TEXT OR DRAWING
☐ SKEWED/SLANTED IMAGES
☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
☐ GRAY SCALE DOCUMENTS
☐ LINES OR MARKS ON ORIGINAL DOCUMENT
☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
Потивъ

## IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.